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Http://www.ledtech.com.tw

# **SPECIFICATION**

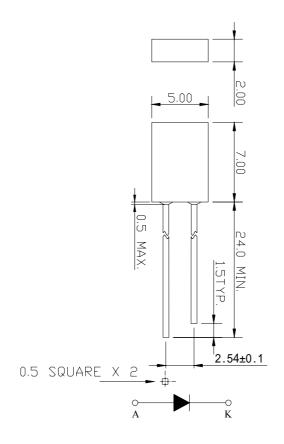
*PART NO.*: LT5221-81-LC 2.0×5.0mm RECTANGULAR LED LAMP



Approved by	Checked by	Prepared by
Kj	Lian	Min Bao

# **Description**

This green lamp is made with GaAsP/GaP chip and green diffused epoxy resin.



#### Notes:

- 1. All dimensions are in mm.
- 2. Tolerance is ±0.25mm unless otherwise noted.

# **Description**

	LED Cł		
Part No.	Material	Emitting Color	Lens Color
LT5221-81-LC	GaP/GaP	Green	Green diffused

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## LT5221-81-LC

# 2.0×5.0mm ECTANGULAR LED LAMP

# **Absolute Maximum Ratings at Ta=25°**℃

Parameter	Symbol	Rating	Unit
Power Dissipation	PD	72	mW
Reverse Voltage	VR	5	V
D.C. Forward Current	If	30	mA
Reverse (Leakage) Current	Ir	100	$\mu$ A
Peak Current(1/10Duty Cycle,0.1ms Pulse Width.)	If(Peak)	100	mA
Operating Temperature Range	Topr.	-25 to +85	$^{\circ}\!\mathbb{C}$
Storage Temperature Range	Tstg.	-40 to +100	$^{\circ}\!\mathbb{C}$
Soldering Temperature(1.6mm from body)	Tsol.	Dip Soldering : 260 for 5 Hand Soldering : 350 for 3	sec.

# **Electrical and Optical Characteristics:**

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Luminous Intensity	Iv	If=2mA	0.2	0.4		mcd
Forward Voltage	Vf	If=2mA		1.8	2.4	V
Peak Wavelength	λр	If=2mA		567		nm
Dominant Wavelength	λd	If=2mA		572		nm
Reverse (Leakage) Current	Ir	Vr=5V			100	μΑ
Viewing Angle	2 \theta 1/2	If=2mA		125		deg
Spectrum Line Halfwidth	Δλ	If=2mA		30		nm

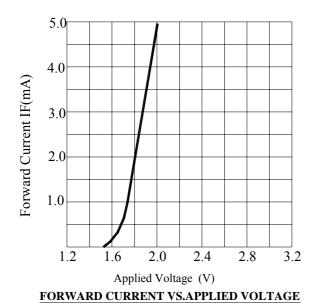
Notes: 1. The datas tested by IS tester.

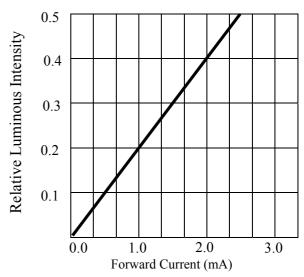
2. Customer's special requirements are also welcome.

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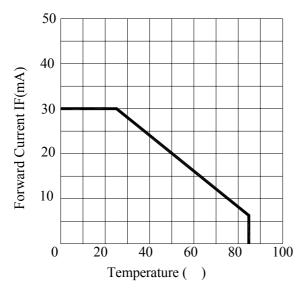


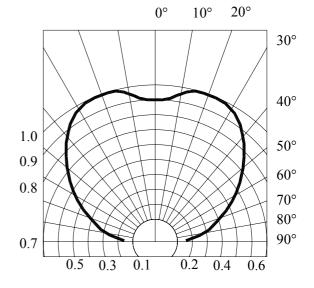
## **Typical Electrical / Optical Characteristics Curves:**





FORWARD CURRENT VS. LUMINOUS INTENSITY





FORWARD CURRENT VS. AMBIENT TEMPERATURE

RADIATION DIAGRAM

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## LT5221-81-LC

## 2.0×5.0mm ECTANGULAR LED LAMP

### **Precautions:**

#### TAKE NOTE OF THE FOLLOWING IN USE OF LED

#### Temperature in use

Since the light generated inside the LED needs to be emitted to outside efficiently, a resin with high light transparency is used; therefore, additives to improve the heat resistance or moisture resistance (silica gel, etc) which are used for semiconductor products such as transistors cannot be added to the resin.

Consequently, the heat resistant ability of the resin used for LED is usually low; therefore, please be careful on the following during use.

Avoid applying external force, stress, and excessive vibration to the resins and terminals at high temperature. The glass transition temperature of epoxy resin used for the LED is approximately  $120\text{-}130^{\circ}\text{C}$ .

At a temperature exceeding this limit, the coefficient of liner expansion of the resin doubles or more compared to that at normal temperature and the resin is softened.

If external force or stress is applied at that time, it may cause a wire rupture.

#### 2. Soldering

Please be careful on the following at soldering.

After soldering, avoided applying external force, stress, and excessive vibration until the products go to cooling process (normal temperature), <Same for products with terminal leads>

(1) Soldering measurements:

Distance between melted solder side to bottom of resin shall be 1.6mm or longer.

(2) Dip soldering:

Pre-heat: 90°C max. (Backside of PCB), Within 60 seconds.

Solder bath: 260±5°C (Solder temperature), Within 5 seconds.

(3) Hand soldering: 350°C max. (Temperature of soldering iron tip), Within 3 seconds.

#### 3. Insertion

Pitch of the LED leads and pitch of mounting holes need to be same.

#### 4. Others

Since the heat resistant ability of the LED resin is low, SMD components are used on the same PCB, please mount the LED after adhesive baking process for SMD components. In case adhesive baking is done after LED lamp insertion due to a production process reason, make sure not to apply external force, stress, and excessive vibration to the LED and follow the conditions below.

Baking temperature: 120°C max. Baking time: Within 60 seconds.

If soldering is done sequentially after the adhesive baking, please perform the soldering after cooling down the LED to normal temperature.

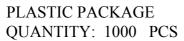
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## LT5221-81-LC

## 2.0×5.0mm ECTANGULAR LED LAMP

## **ENCASED TYPE**



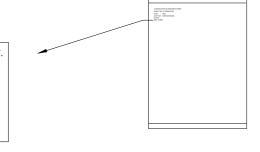
LEDTECH ELECTRONICS CORP.

PART NO :LTXXXX-XX

Q'TY : PCS

LOT NO :XXXXXXXXX

DATE : BIN CODE:

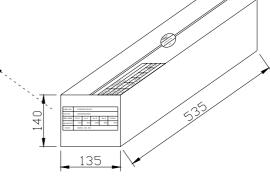


#### INNER BOX

QUANTITY: 10 PACKETS

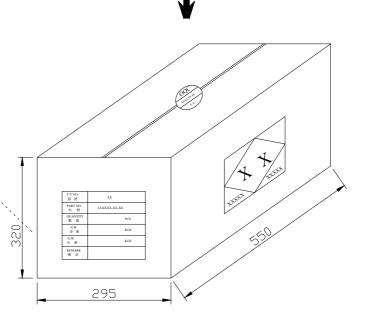
TOTAL: 10,000 PCS

PART NO.	LXXXXX-XX					
LOT NO.	XXXX	XXXXXX	ζ			
BIN CODE	Xx X	Xx X	Xx X	Xx X	TOTAL	<b>*</b>
QUANTITY	PCS	PCS	PCS	PCS	PCS	``
DATE	XXXX	x , xx , xx	X			



### OUTER CARTON QUANTITY: 4 BOX TOTAL: 40,000 PCS

C/T NO. 箱 號	XX
PART NO. 料 號	LXXXXX-XX-XX
QUANTITY 數量	PCS
N.W. 净 重	KGS
G.W. 毛 重	KGS
REMARK 備 註	



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