

Power metal film resistors

PR01/02/03

FEATURES

- High power in small packages
- Different lead materials for different applications
- Defined interruption behaviour.

APPLICATIONS

- All general purpose power applications.

DESCRIPTION

A homogeneous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned connecting wires of electrolytic copper or electroclad iron are welded to the end-caps. The resistors are coated with a red, nonflammable lacquer which provides electrical,

mechanical and climatic protection.

This coating is not resistant to aggressive fluxes. The encapsulation is resistant to all cleaning solvents in accordance with "MIL-STD-202E, method 215", and "IEC 60068-2-45".

QUICK REFERENCE DATA

DESCRIPTION	VALUE				
	PR01	PR02		PR03	
		Cu-lead	FeCu-lead	Cu-lead	FeCu-lead
Resistance range	0.22 Ω to 1 MΩ	0.33 Ω to 1 MΩ	1 Ω to 1 MΩ	0.68 Ω to 1 MΩ	1 Ω to 1 MΩ
Resistance tolerance and series	±1% (E96 series); ±5% (E24 series); see notes 1 and 2				
Maximum dissipation at T _{amb} = 70 °C: R < 1 Ω 1 Ω ≤ R	 0.6 W 1 W	 1.2 W 2 W	 – 1.3 W	 1.6 W 3 W	 – 2.5 W
Thermal resistance (R _{th})	135 K/W	75 K/W	115 K/W	60 K/W	75 K/W
Temperature coefficient	≤±250 × 10 ⁻⁶ /K				
Maximum permissible voltage (DC or RMS)	350 V	500 V		750 V	
Basic specifications	IEC 60115-1 and 60115-4				
Climatic category (IEC 60068)	55/155/56				
Stability after: load climatic tests soldering	 ΔR/R max.: ±5% + 0.1 Ω ΔR/R max.: ±3% + 0.1 Ω ΔR/R max.: ±1% + 0.05 Ω				

Notes

1. 1% tolerance is available for R_n -range from 1R upwards.
2. 2% tolerance is available on request for R_n -range from 1R upwards.

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ORDERING INFORMATION

Table 1 Ordering code indicating resistor type and packaging

TYPE	LEAD Ø (mm)	TOL (%)	ORDERING CODE 23.. (BANDOLIER)							
			AMMOPACK							REEL
			RADIAL TAPED		STRAIGHT LEADS					
					52 mm	52 mm	63 mm	73 mm	80 mm	73 mm
			4000 units	3000 units	5000 units	1000 units	500 units	1000 units	500 units	5000 units
PR01	Cu 0.6	1	—	—	22 196 1....	—	—	—	—	—
		5	06 197 03...	—	22 193 14...	—	—	22 193 13...	—	22 193 23...
PR02	Cu 0.8	1	—	—	—	22 197 1....	—	—	—	—
		5	—	06 198 03...	—	06 198 53...	—	22 194 13...	—	—
	FeCu 0.6	5	—	—	—	22 194 54...	—	22 194 53...	—	—
PR03	Cu 0.8	5	—	—	—	—	22 195 14...(1)	—	22 195 13...	—
	FeCu 0.6	5	—	—	—	—	22 195 54...(1)	—	22 195 53...	—

Note

1. Available Q2 1999.

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Table 2 Ordering code indicating resistor type and packaging

TYPE	LEAD Ø (mm)	TOL (%)	ORDERING CODE 23.. (LOOSE IN BOX)							
			CROPPED AND FORMED ⁽¹⁾				DOUBLE KINK			
			h ⁽²⁾ = 8 mm		h ⁽²⁾ = 15 mm		LARGE PITCH ⁽¹⁾		SMALL PITCH	
			1 000 units	500 units	500 units	250 units	1 000 units	500 units	1 000 units	500 units
PR01	Cu 0.6	5	22 193 33...(3)	—	—	—	22 193 03...	—	—	—
	FeCu 0.6	5	—	—	—	—	22 193 43...	—	22 193 53...	—
PR02	Cu 0.8	5	22 194 33...	—	22 194 43...	—	—	—	—	—
	FeCu 0.6	5	22 194 73...(3)	—	—	—	22 194 83...	—	—	—
	FeCu 0.8	5	—	—	—	—	—	—	22 194 63...	—
PR03	Cu 0.8	5	—	22 195 33...	—	22 195 43...	—	—	—	—
	FeCu 0.6	5	—	22 195 73...(3)	—	—	—	22 195 83...	—	—
	FeCu 0.8	5	—	—	—	—	—	—	—	22 195 63...

Notes

1. Maintenance types, not for new designs.
2. h = mounted height above PCB (see Fig.41).
3. Type can be replaced by double kink, large pitch.

Ordering code (12NC)

- The resistors have a 12-digit ordering code starting with 23.
- The first 7 digits indicate the resistor type and packaging; see Tables 1 and 2.
- The remaining 3 digits indicate the resistance value:
 - The first 2 digits indicate the resistance value.
 - The last digit indicates the resistance decade in accordance with Table 3.

Table 3 Last digit of 12NC

RESISTANCE DECADE	LAST DIGIT
0.1 to 0.91 Ω	note 1
1 to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
1 to 9.76 kΩ	2
10 to 97.6 kΩ	3
100 to 976 kΩ	4
1 MΩ	5

Note

1. 12NC available on request.

Ordering example

The ordering code for resistor type PR02 with Cu leads and a value of 750 Ω, supplied on a bandolier of 1 000 units in ammopack, is: 2322 194 13751.

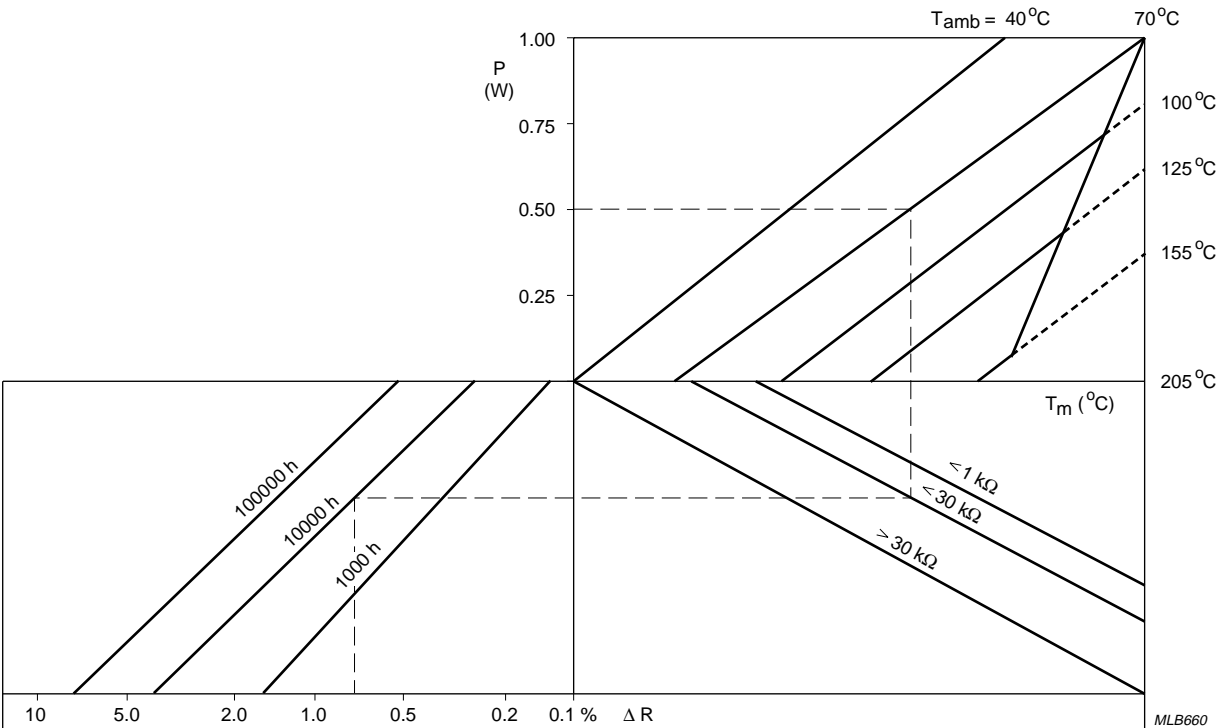
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FUNCTIONAL DESCRIPTION

Product characterization

Standard values of nominal resistance are taken from the E24 series for resistors with a tolerance of $\pm 5\%$.
The values of the E24 series are in accordance with "IEC publication 60063".

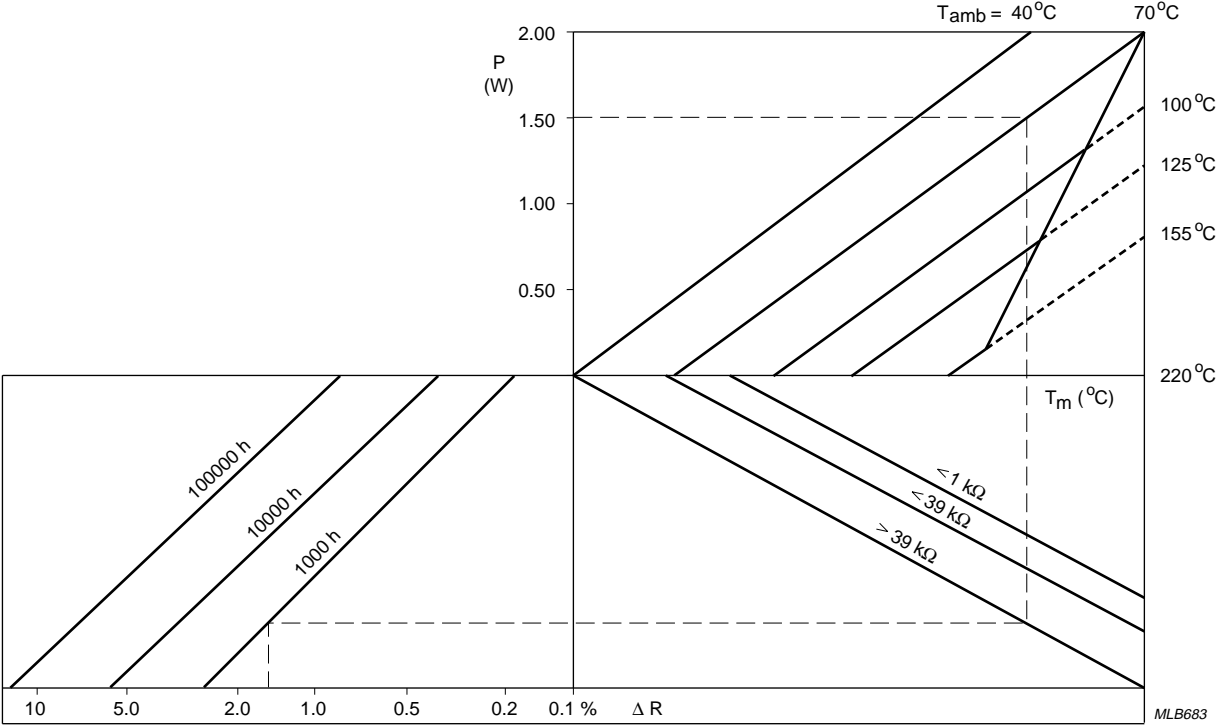


PR01

Fig.1 Drift nomogram.

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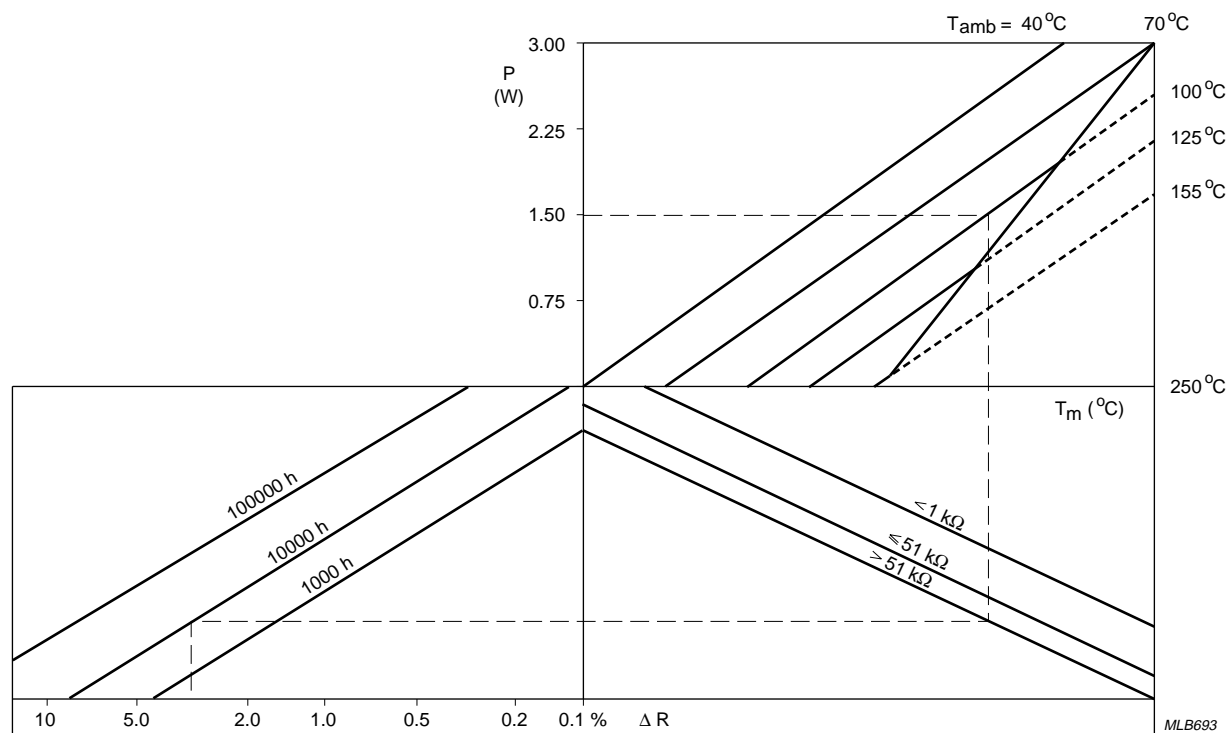
MLB683

PR02

Fig.2 Drift nomogram.

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PR03

Fig.3 Drift nomogram.

Power metal film resistors

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Limiting values

TYPE	LEAD MATERIAL	RANGE	LIMITING VOLTAGE ⁽¹⁾ (V)	LIMITING POWER (W)
PR01	Cu	$R < 1\ \Omega$	350	0.6
		$1\ \Omega \leq R$		1.0
PR02	Cu	$R < 1\ \Omega$	500	1.2
		$1\ \Omega \leq R$		2.0
	FeCu	$1\ \Omega \leq R$		1.3
PR03	Cu	$R < 1\ \Omega$	750	1.6
		$1\ \Omega \leq R$		3.0
	FeCu	$1\ \Omega \leq R$		2.5

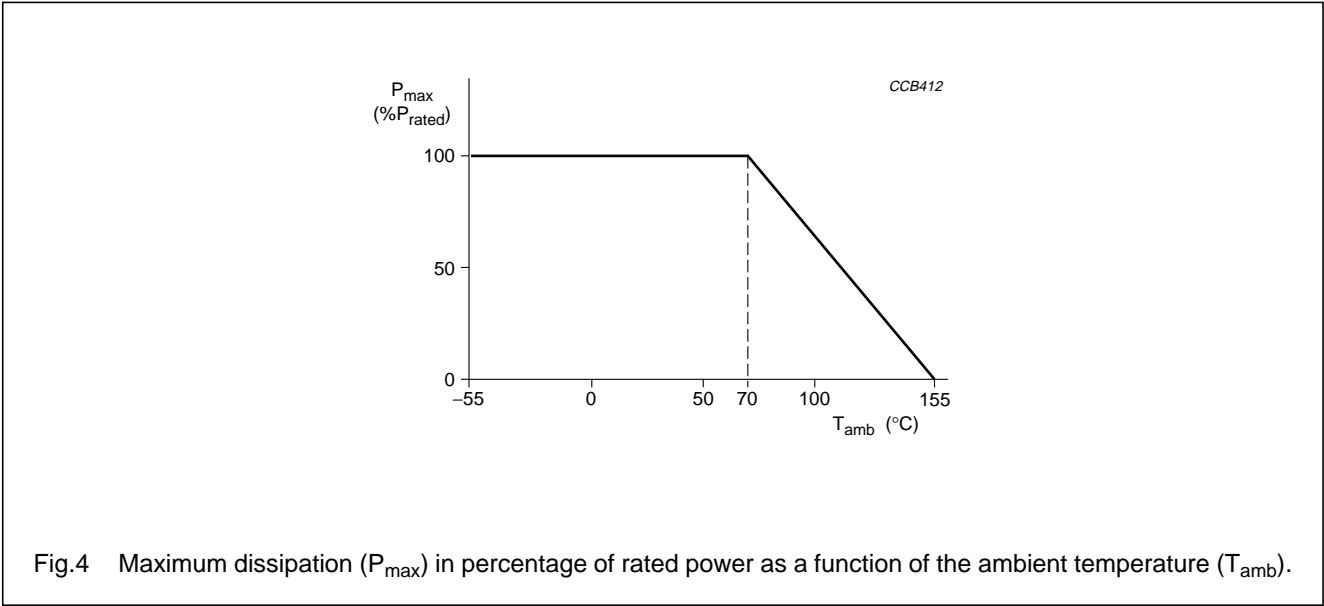
Note

1. The maximum voltage that may be continuously applied to the resistor element, see “IEC publication 60115-1”.

The maximum permissible hot-spot temperature is 235 °C for PR01, 220 °C for PR02 and 250 °C for PR03.

DERATING

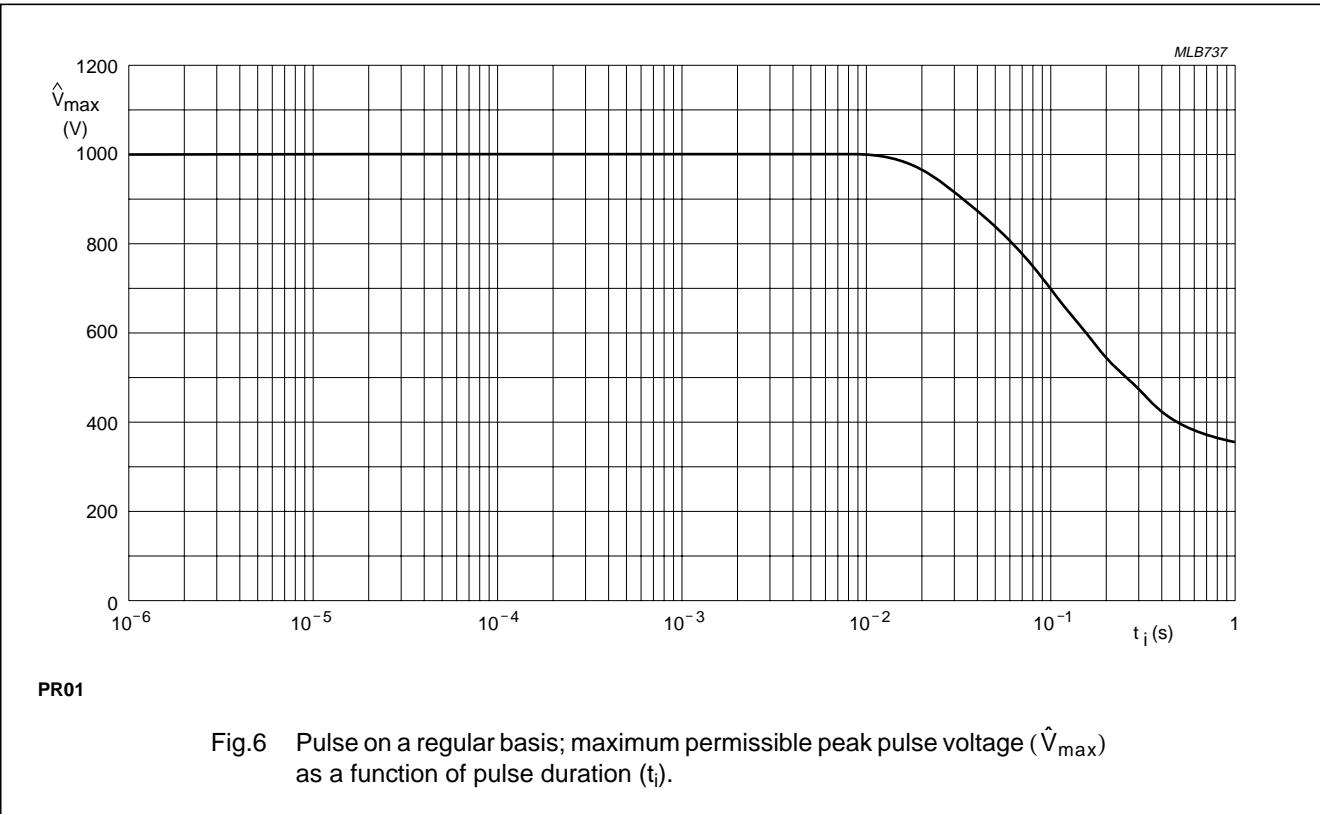
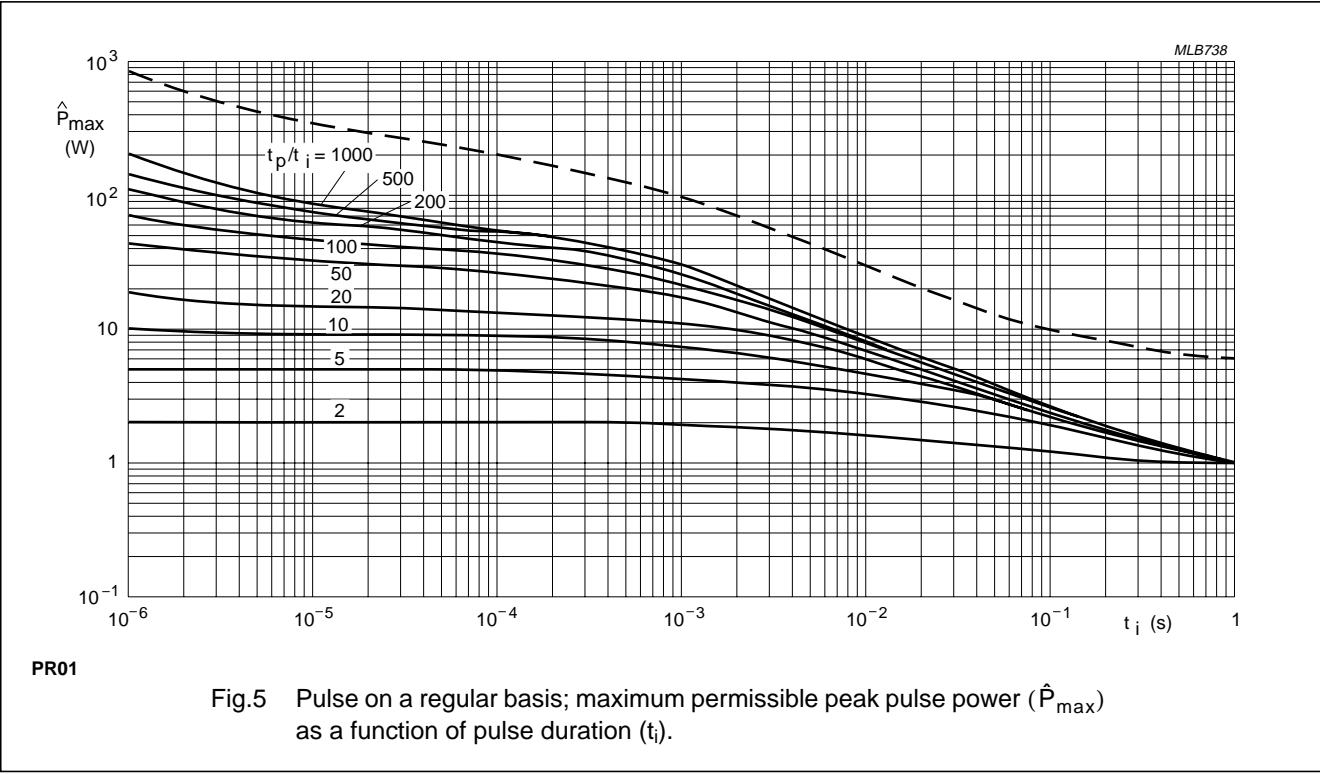
The power that the resistor can dissipate depends on the operating temperature; see Fig.4.



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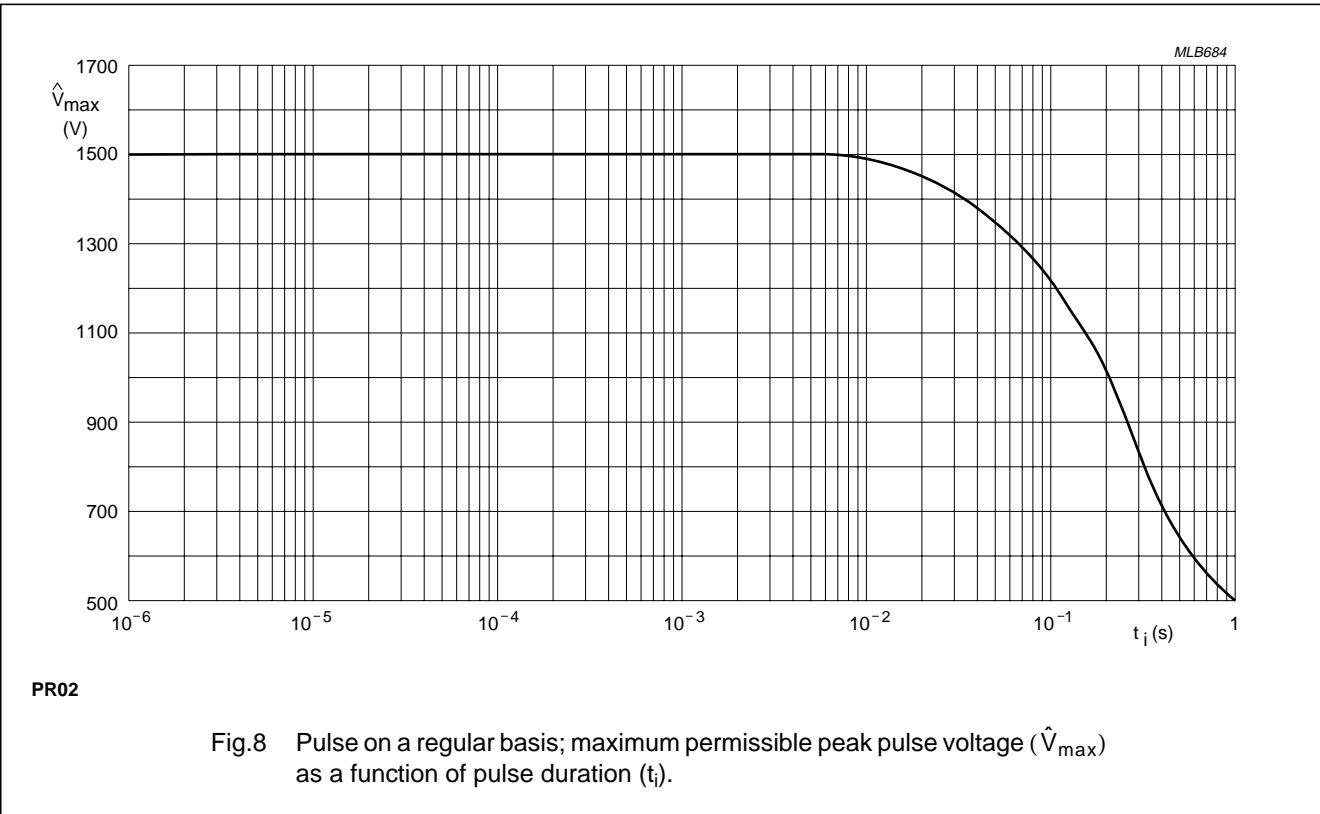
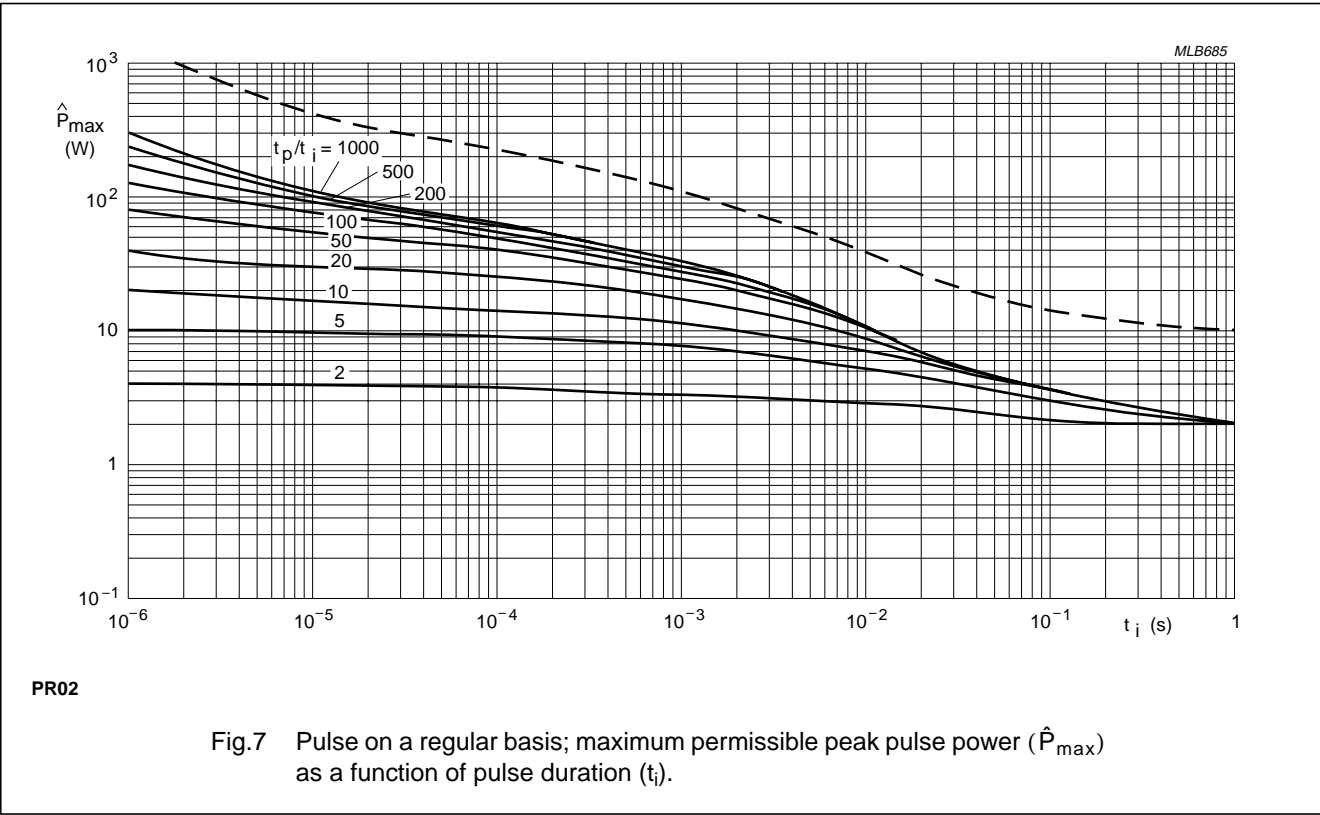
PR01/02/03

PULSE LOADING CAPABILITIES



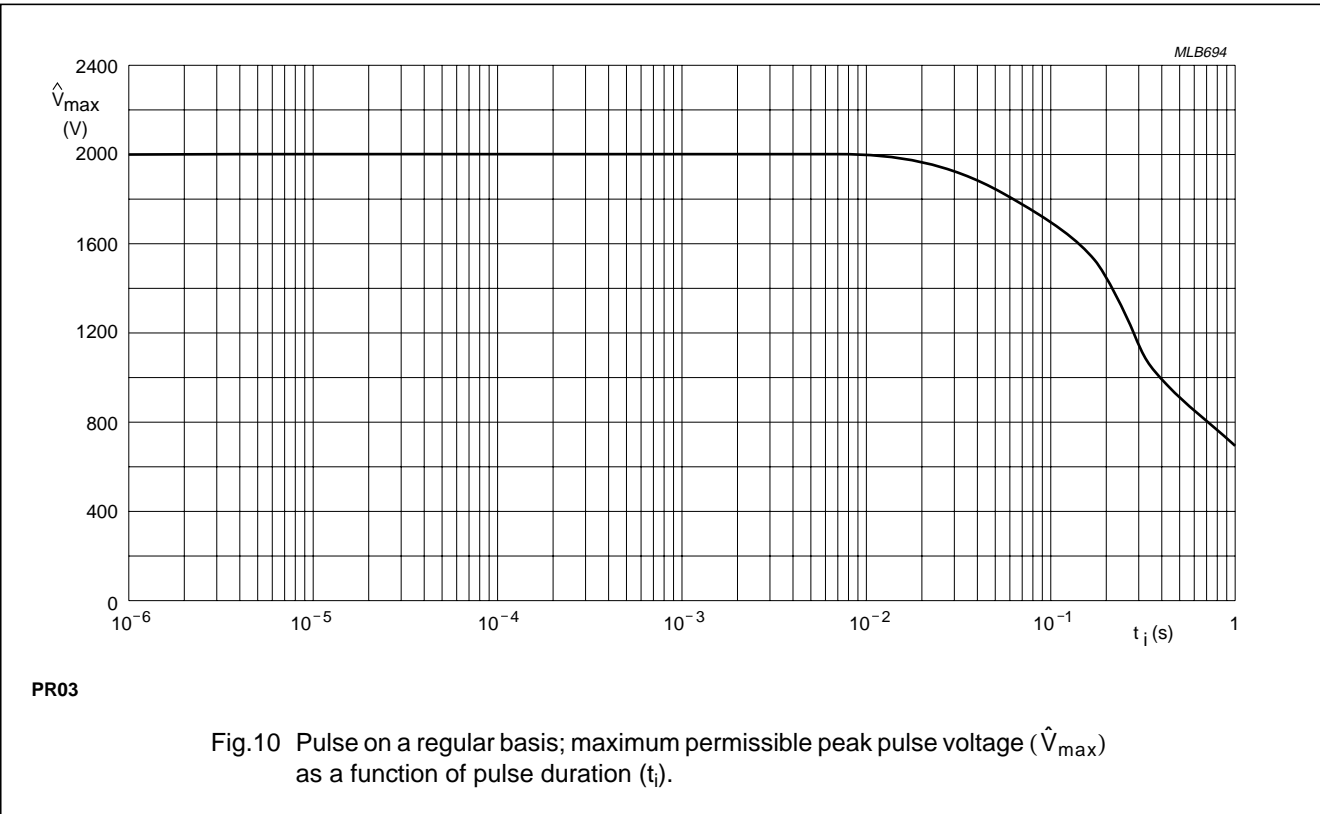
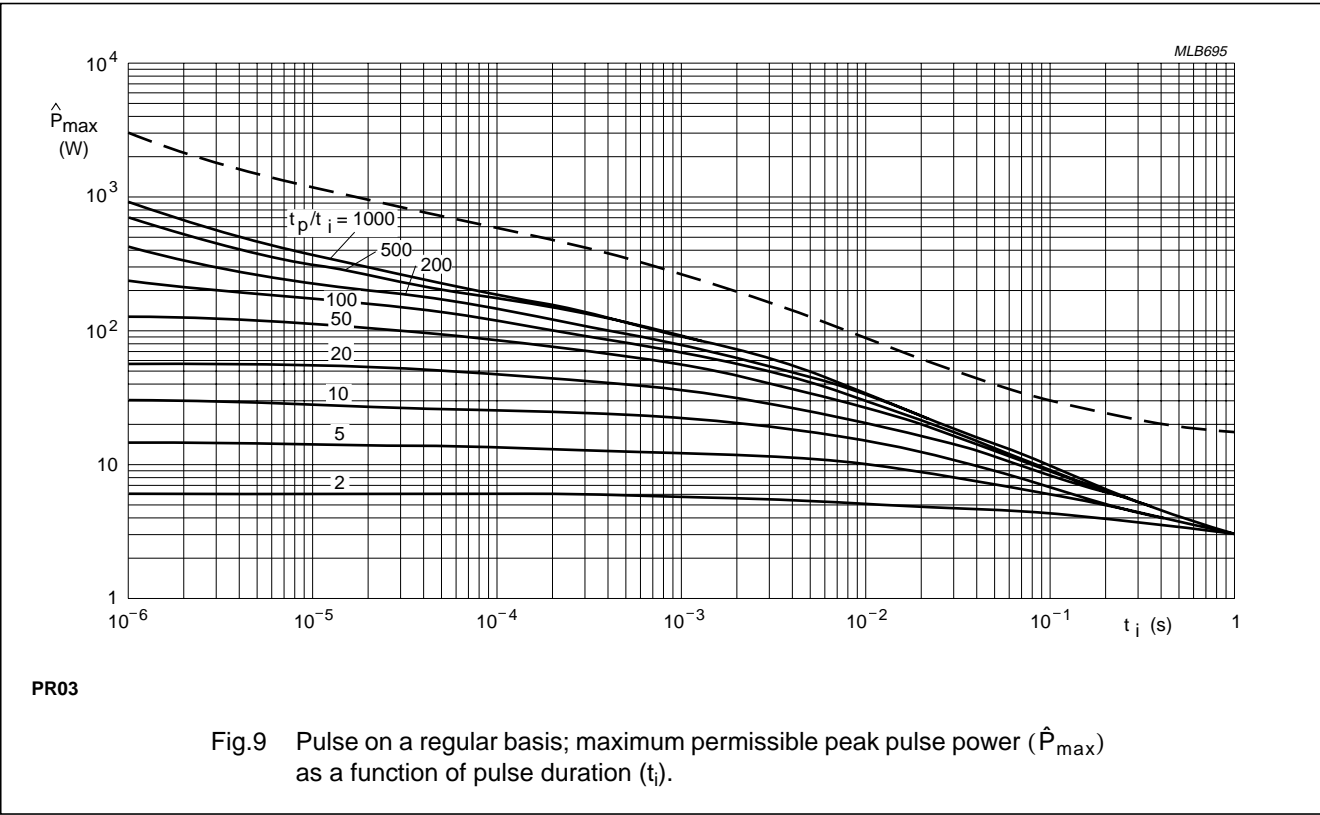
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Power metal film resistors

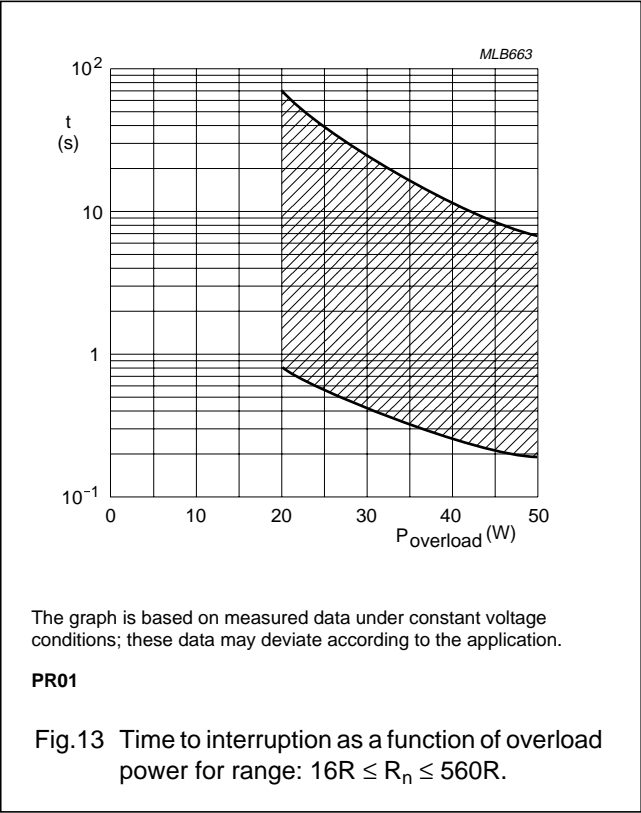
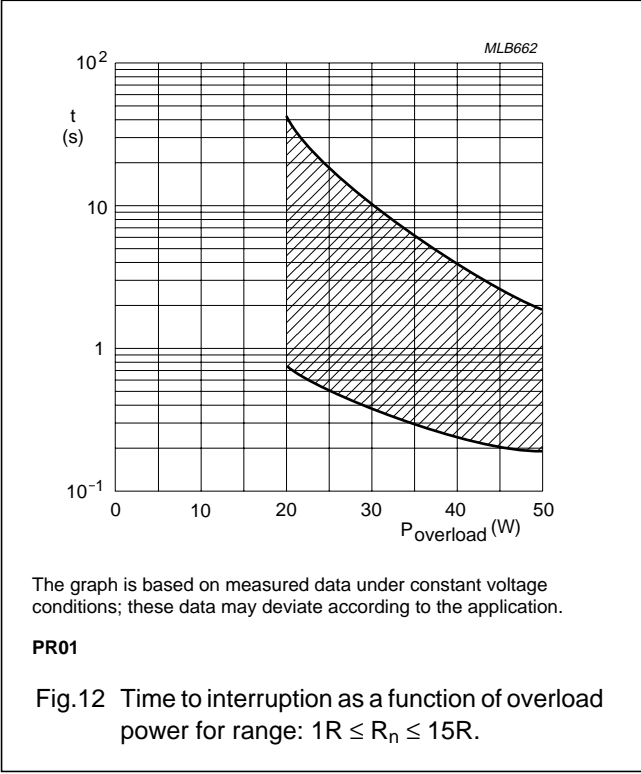
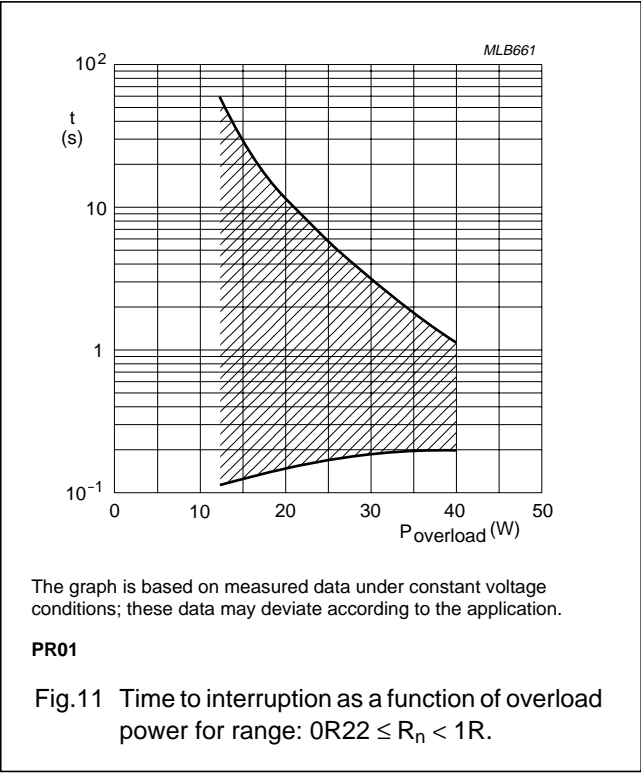
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Power metal film resistors

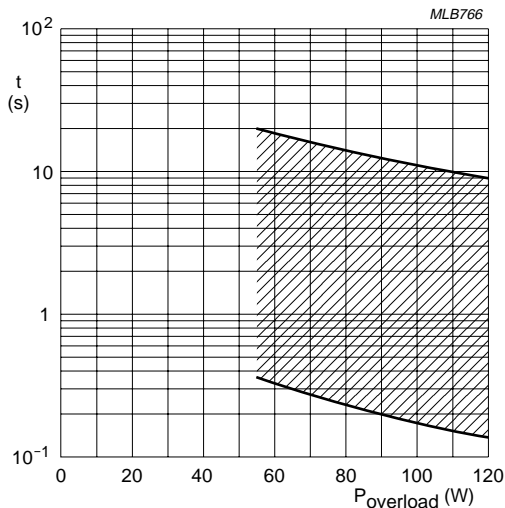
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INTERRUPTION CHARACTERISTICS



Power metal film resistors

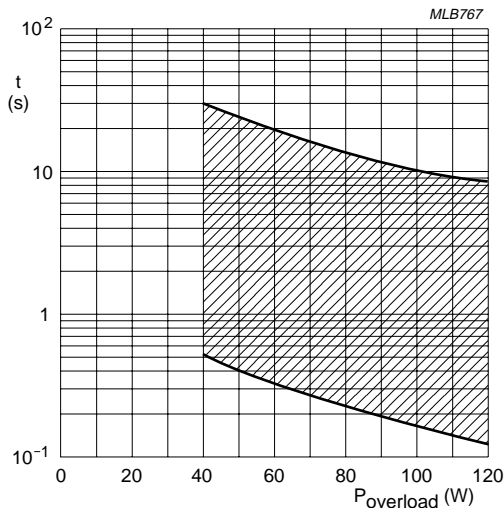
PR01/02/03



The graph is based on measured data under constant voltage conditions; these data may deviate according to the application.

PR02

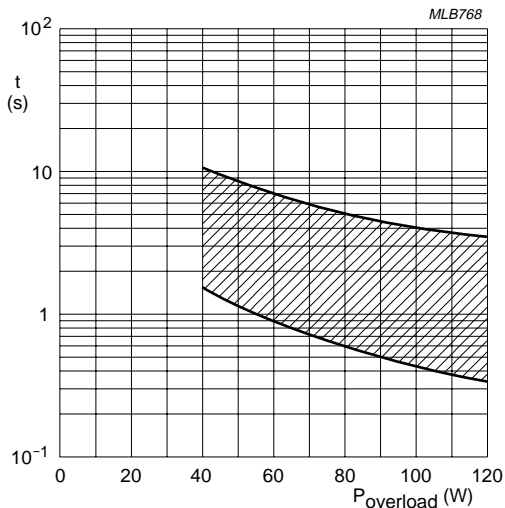
Fig.14 Time to interruption as a function of overload power for range: $0.33R \leq R_n < 5R$.



The graph is based on measured data under constant voltage conditions; these data may deviate according to the application.

PR02

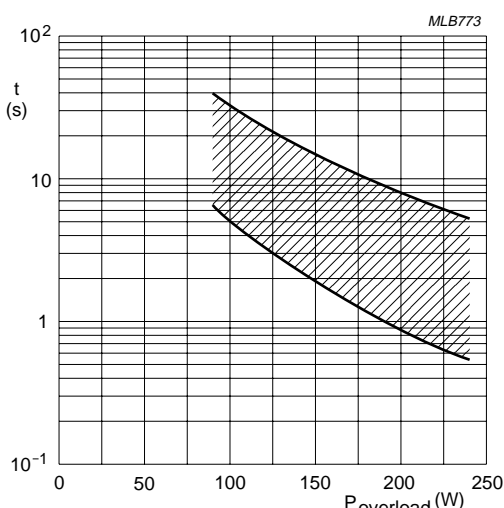
Fig.15 Time to interruption as a function of overload power for range: $5R \leq R_n < 68R$.



The graph is based on measured data under constant voltage conditions; these data may deviate according to the application.

PR02

Fig.16 Time to interruption as a function of overload power for range: $68R \leq R_n \leq 560R$.



The graph is based on measured data under constant voltage conditions; these data may deviate according to the application.

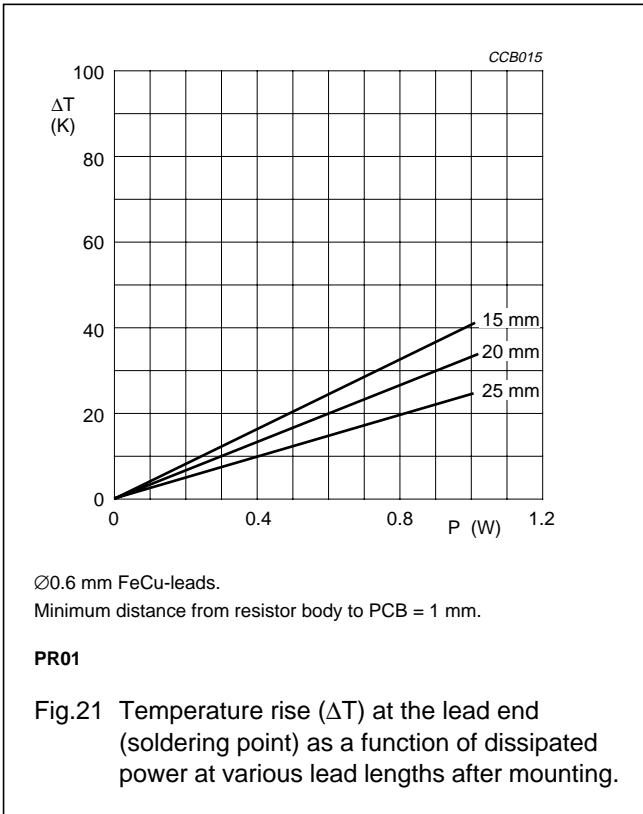
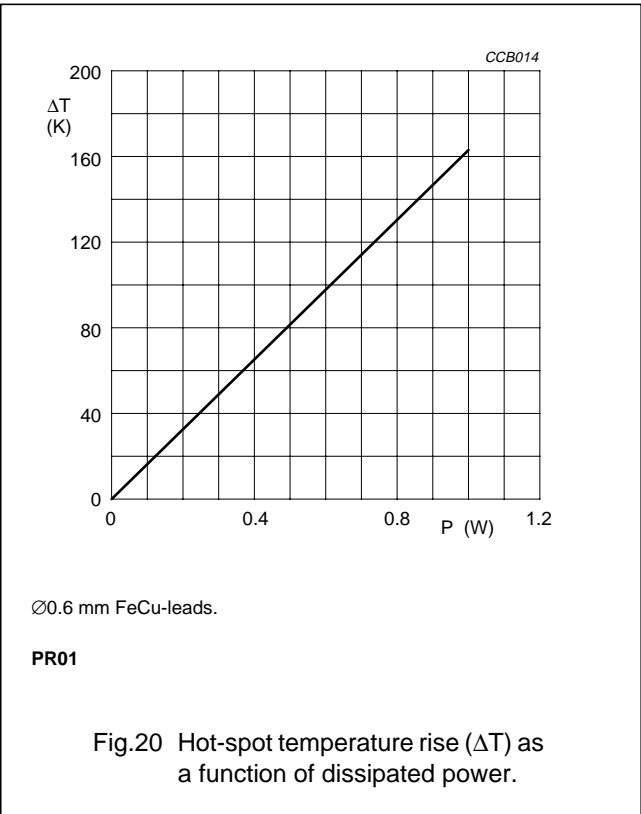
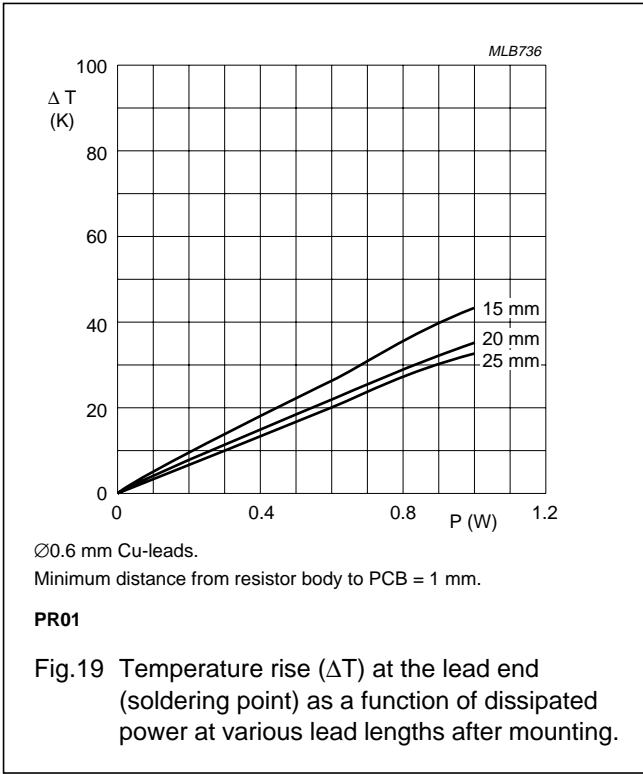
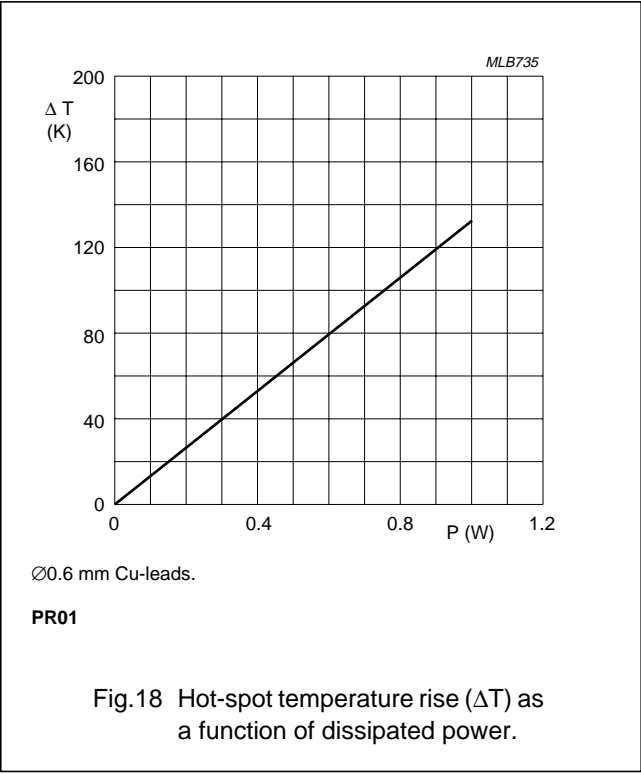
PR03

Fig.17 Time to interruption as a function of overload power for range: $0.68R \leq R_n \leq 560R$.

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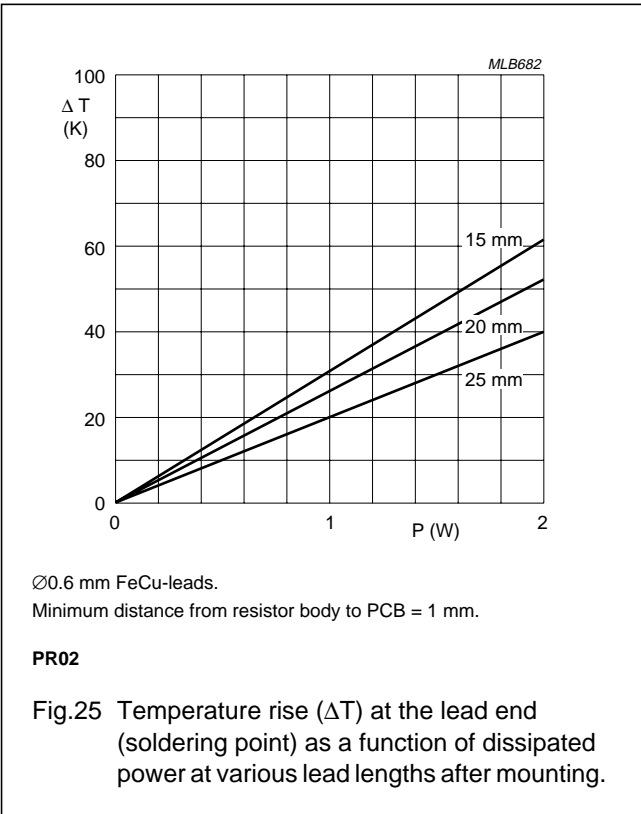
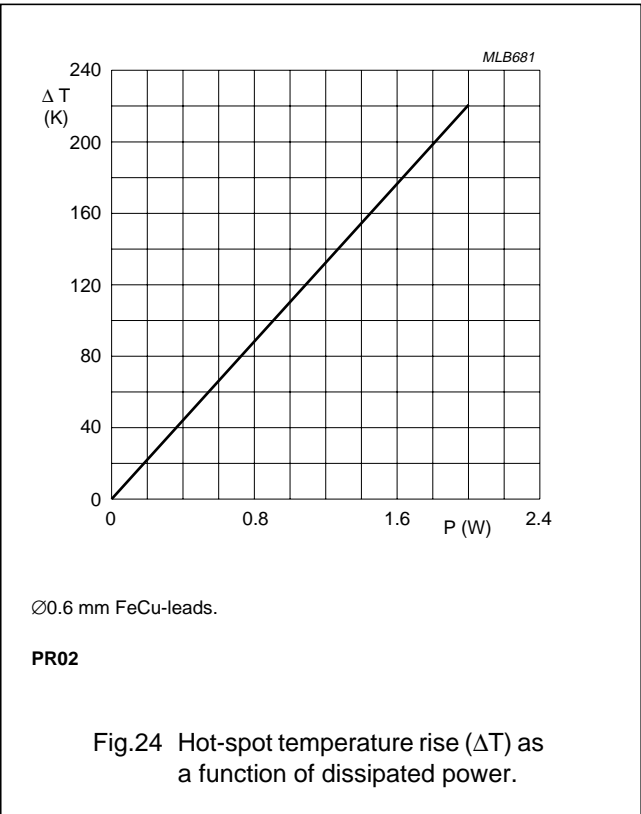
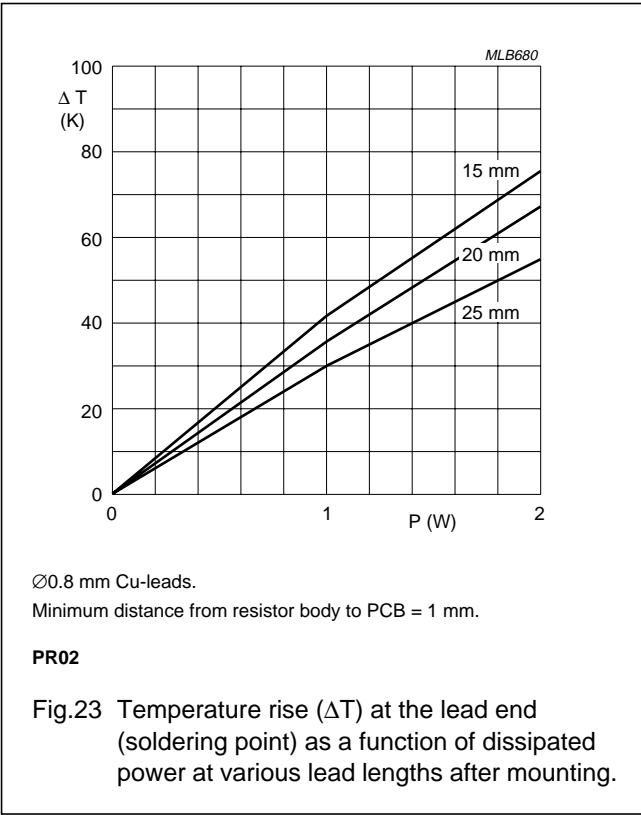
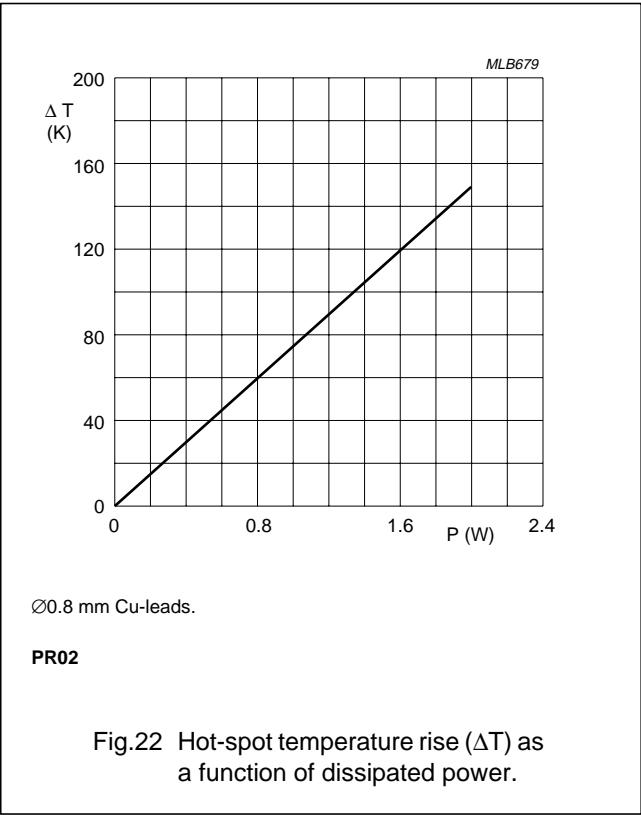
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Application information



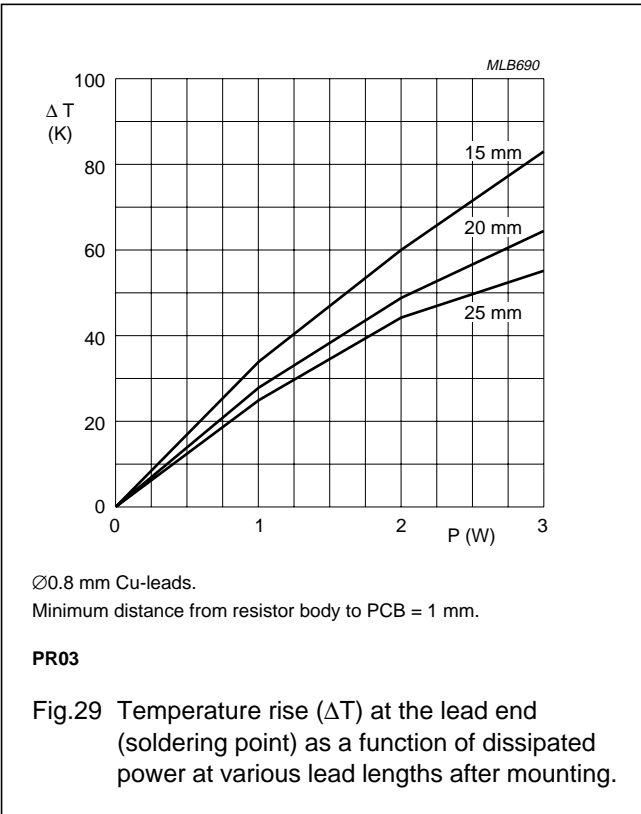
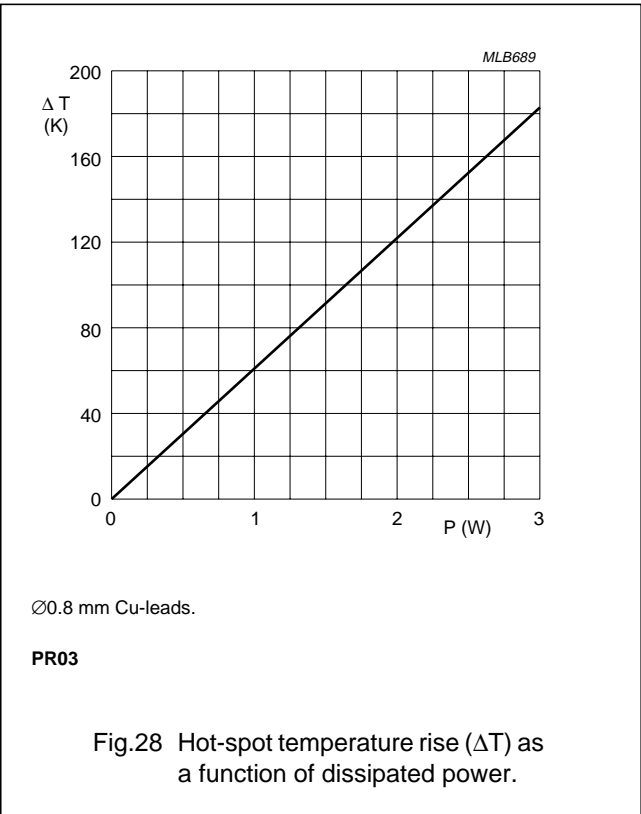
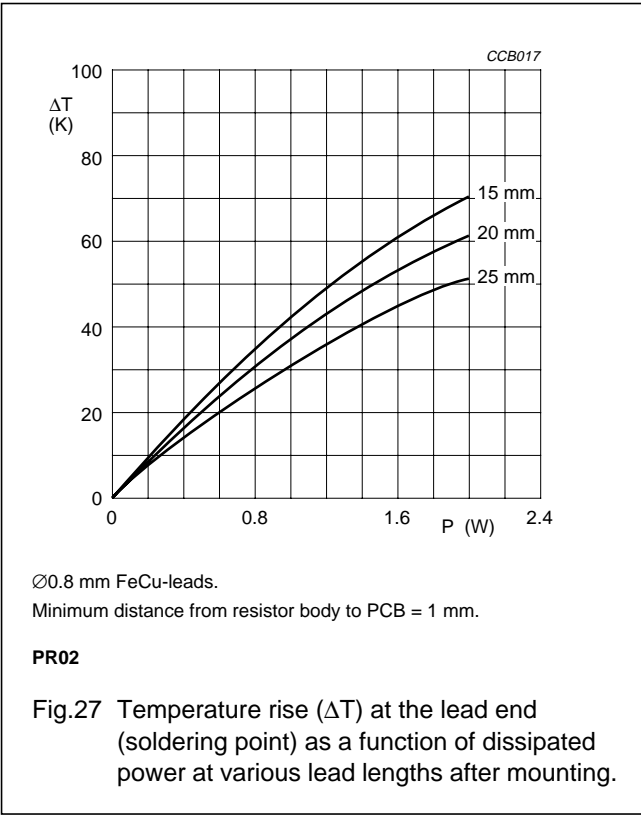
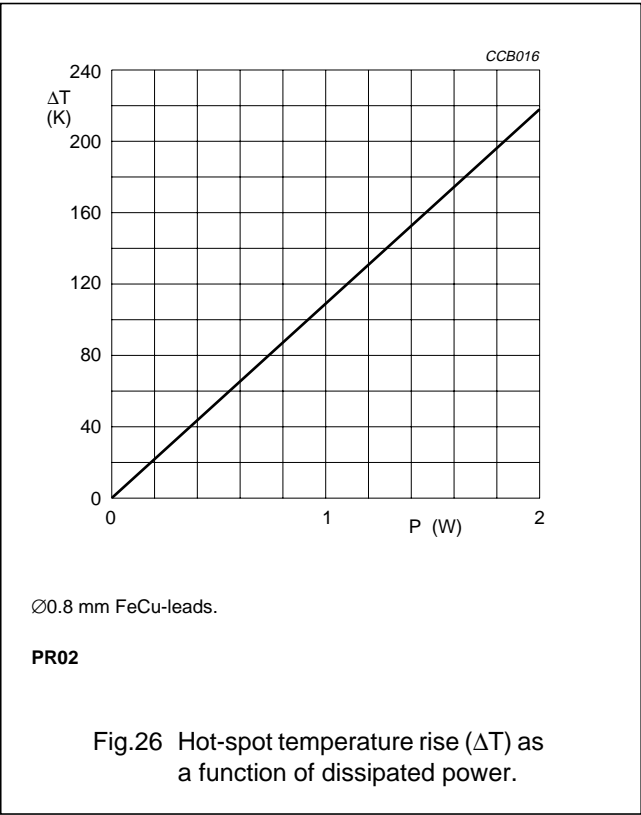
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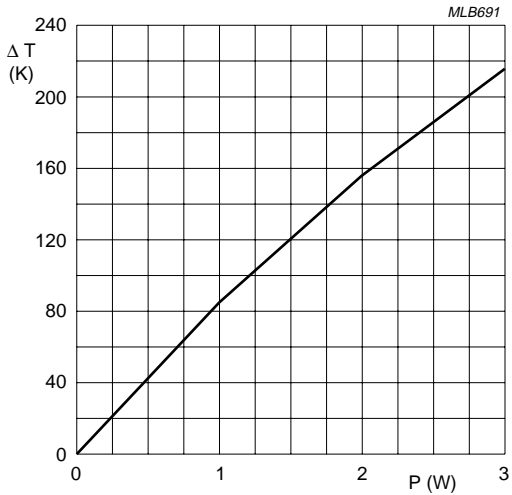
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Power metal film resistors

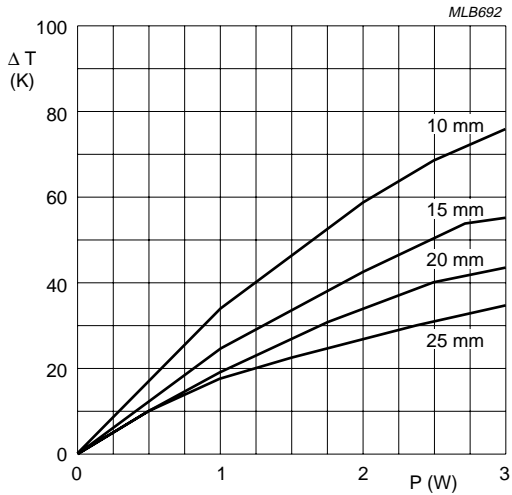
PR01/02/03



Ø0.6 mm FeCu-leads.

PR03

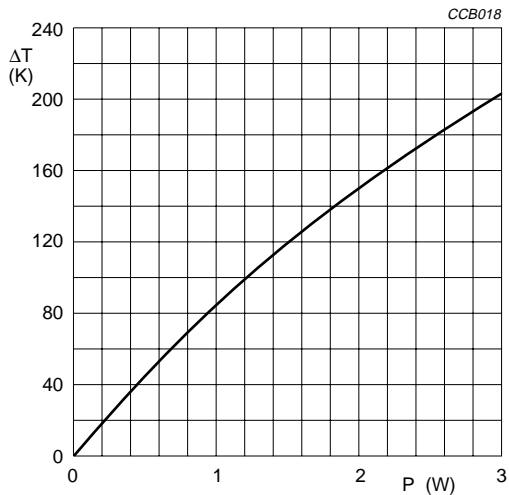
Fig.30 Hot-spot temperature rise (ΔT) as a function of dissipated power.



Ø0.6 mm FeCu-leads.
Minimum distance from resistor body to PCB = 1 mm.

PR03

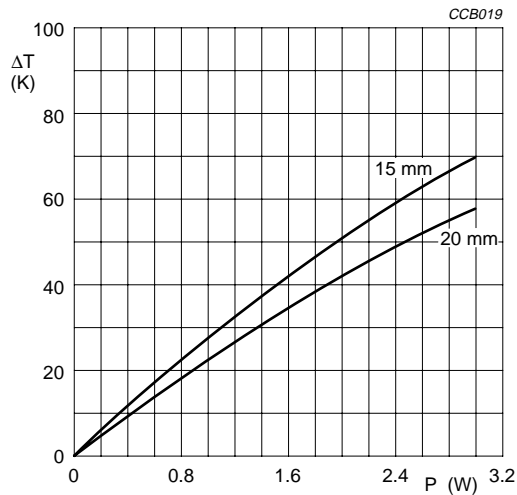
Fig.31 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.



Ø0.8 mm FeCu-leads.

PR03

Fig.32 Hot-spot temperature rise (ΔT) as a function of dissipated power.



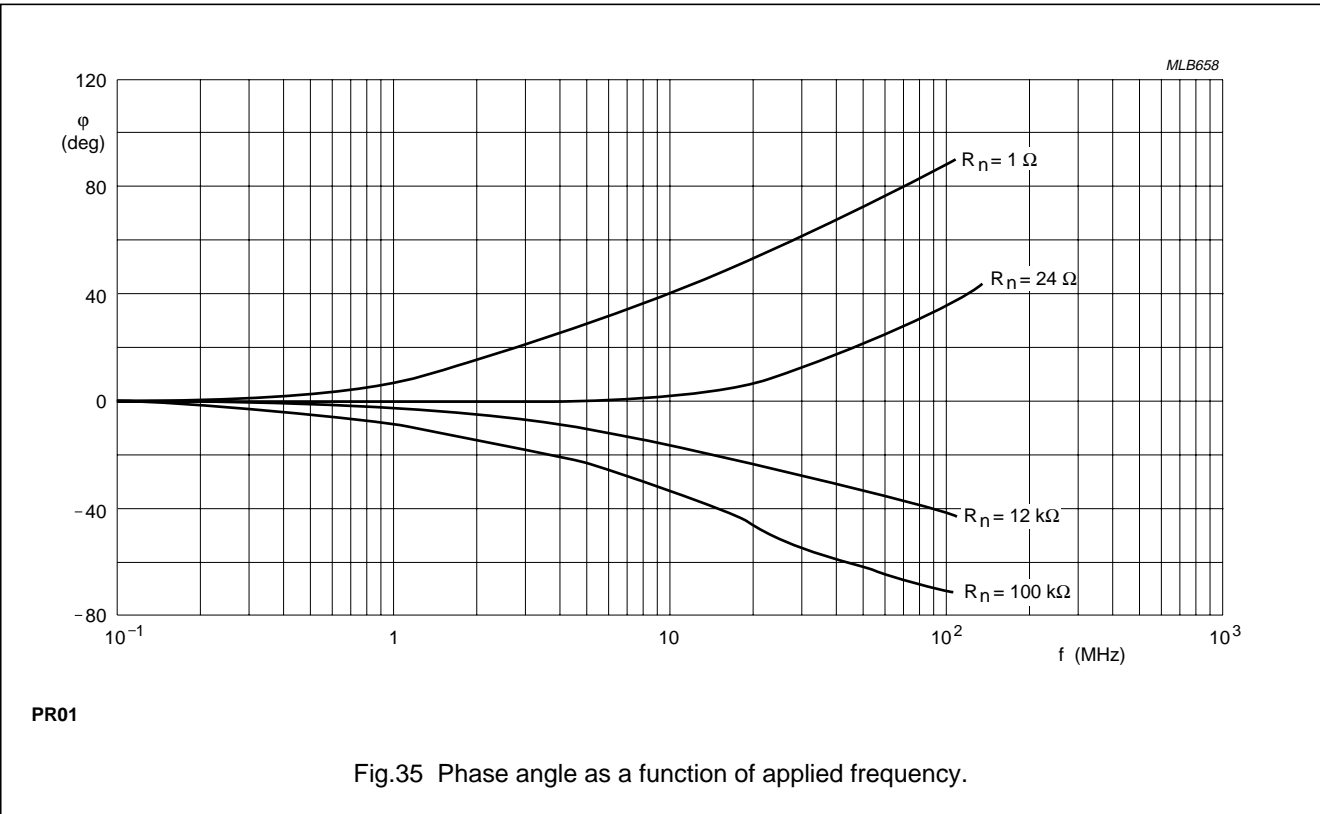
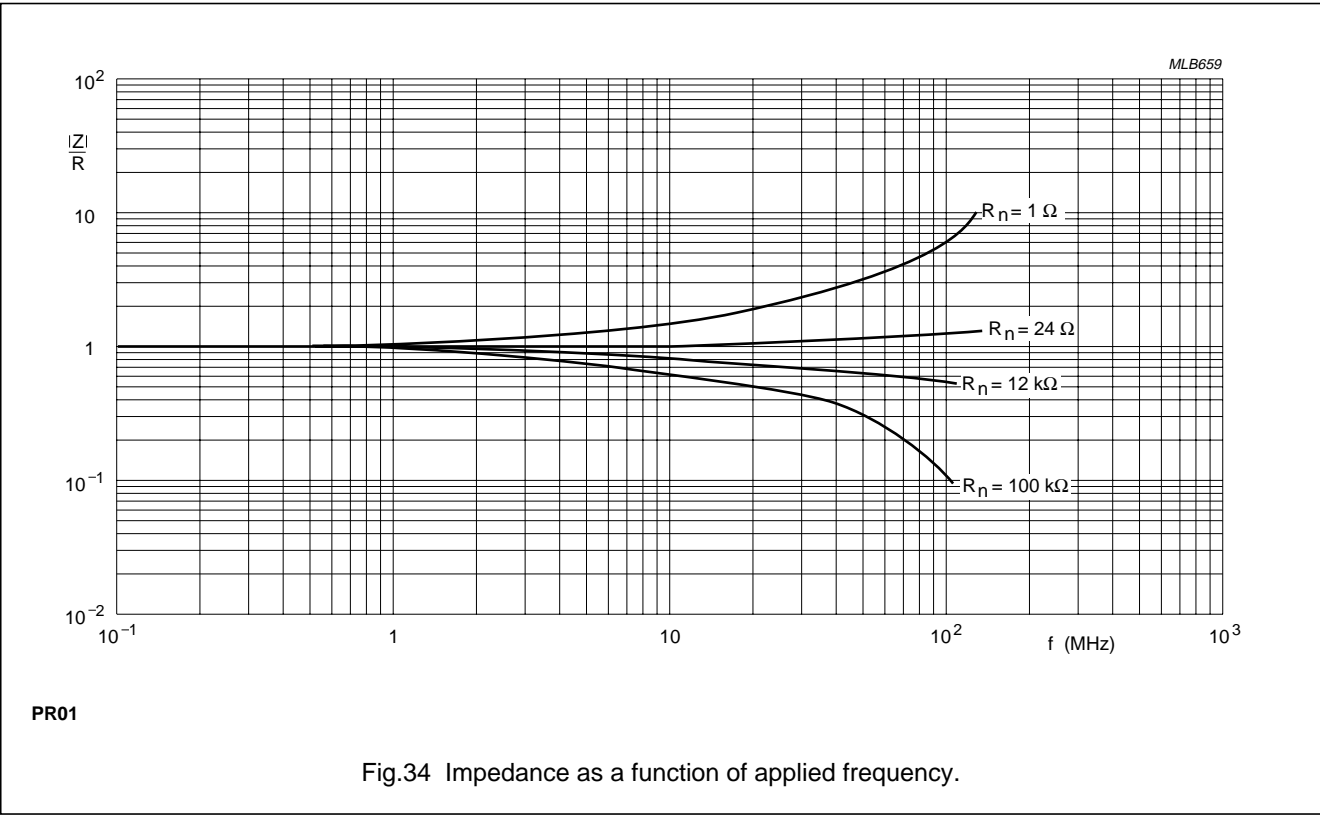
Ø0.8 mm FeCu-leads.
Minimum distance from resistor body to PCB = 1 mm.

PR03

Fig.33 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.

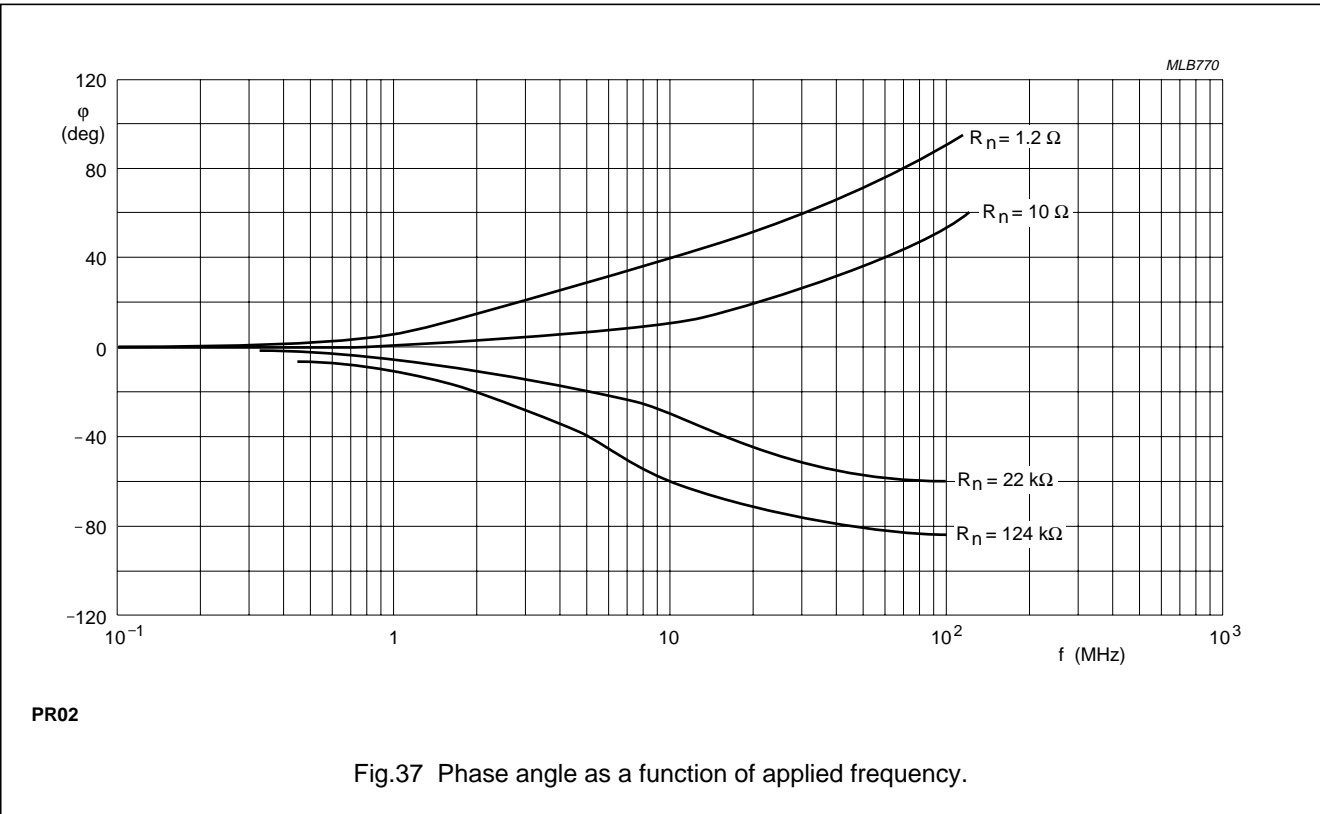
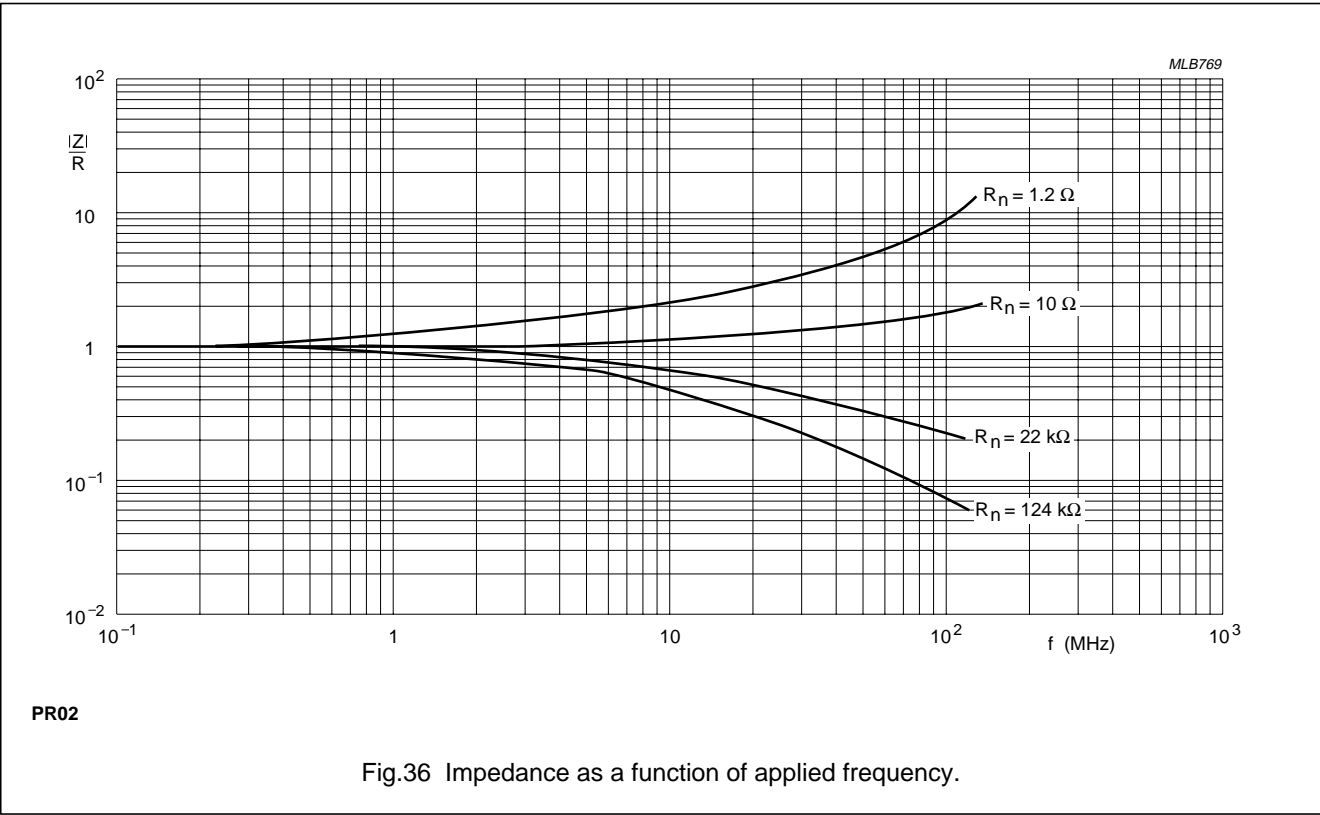
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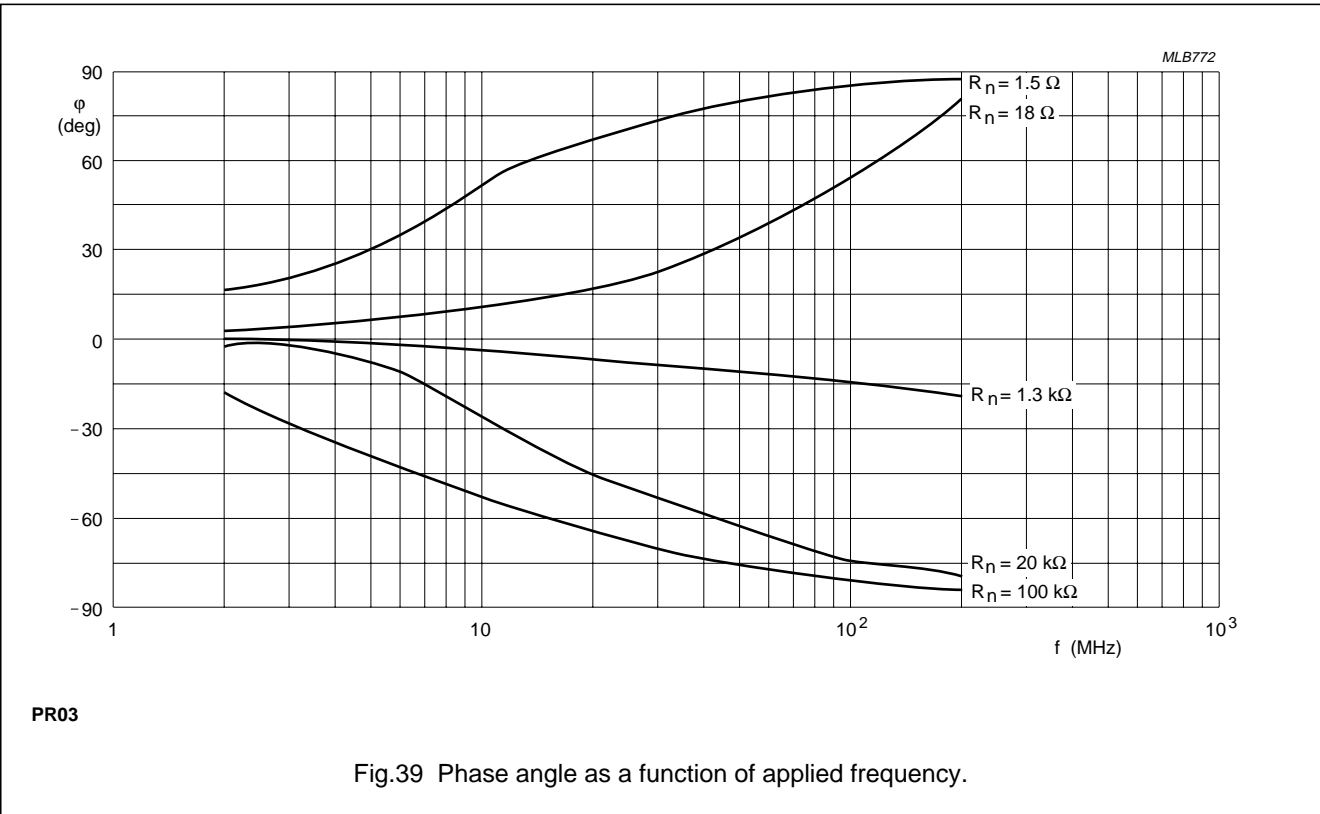
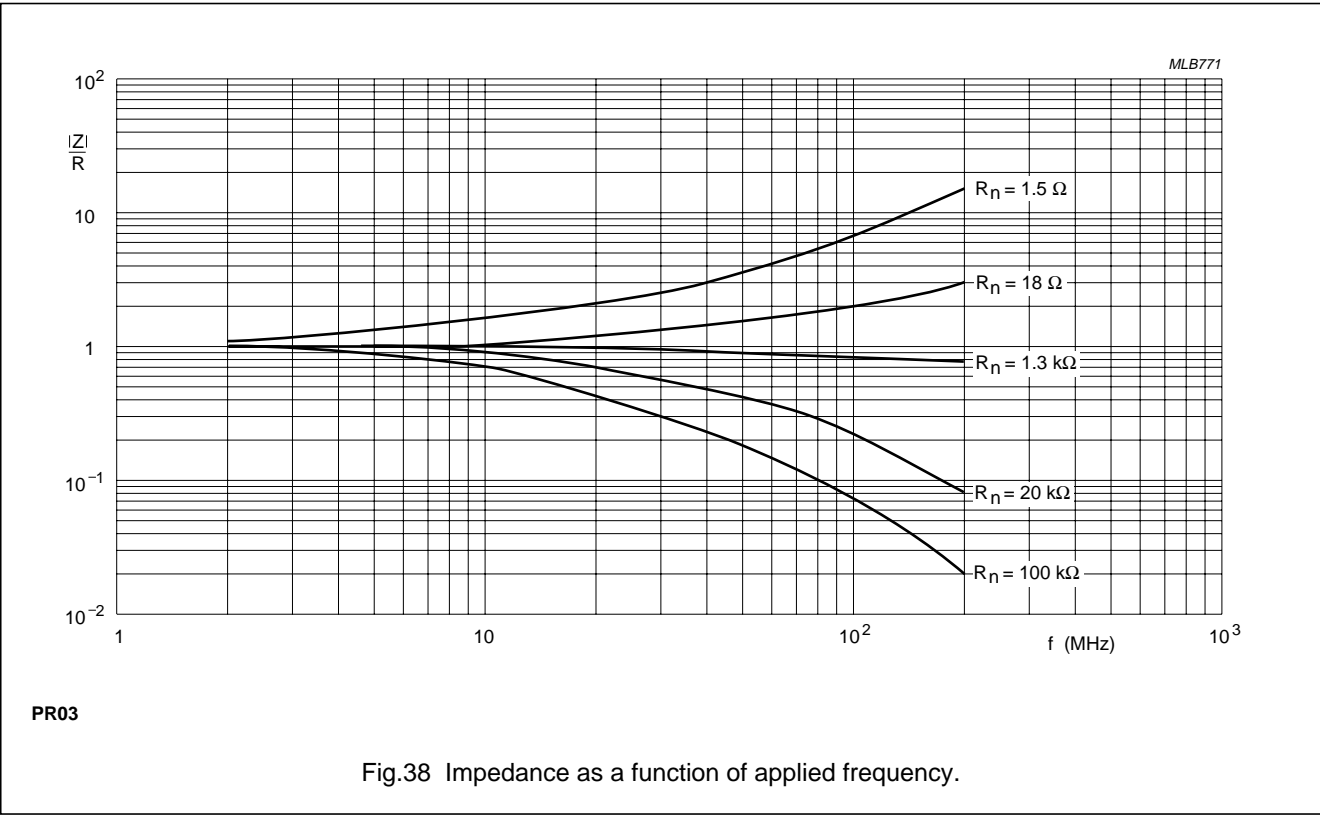
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MECHANICAL DATA

Mass per 100 units

TYPE	LEAD MATERIAL	MASS (g)
PR01	Cu	29
	FeCu	29
PR02	Cu	63
	FeCu	45
PR03	Cu	110
	FeCu	100

Mounting

The resistors are suitable for processing on automatic insertion equipment and cutting and bending machines.

Marking

The nominal resistance and tolerance are marked on the resistor using four coloured bands in accordance with IEC publication 60062, “Colour codes for fixed resistors”.

Outlines

The length of the body (L_1) is measured by inserting the leads into holes of two identical gauge plates and moving these plates parallel to each other until the resistor body is clamped without deformation (“IEC publication 60294”).

Mounting pitch

TYPE	LEAD STYLE	PITCH	
		mm	e
PR01	straight leads	12.5 ⁽¹⁾	5 ⁽¹⁾
	radial taped	4.8	2
	cropped and formed	17.8	7
	double kink large pitch	17.8	7
	double kink small pitch	12.5	5
PR02	straight leads	15.0 ⁽¹⁾	6 ⁽¹⁾
	radial taped	4.8	2
	cropped and formed	17.8	7
	double kink large pitch	17.8	7
	double kink small pitch	15.0	6
PR03	straight leads	23.0 ⁽¹⁾	9 ⁽¹⁾
	cropped and formed	25.4	10
	double kink large pitch	25.4	10
	double kink small pitch	20.0	8

Note

1. Recommended minimum value.

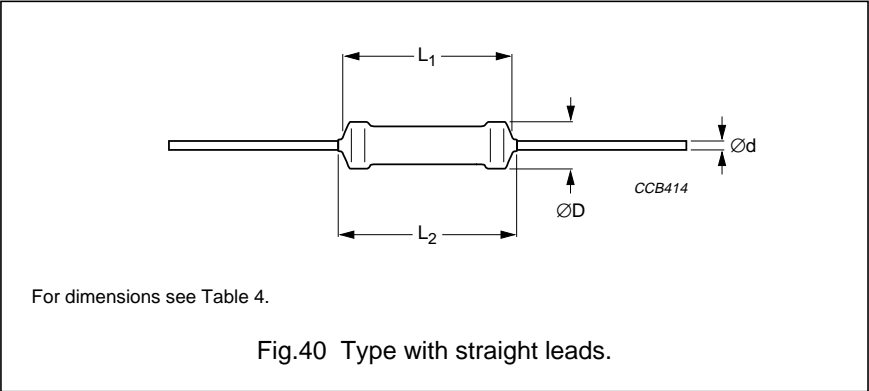


Table 4 Straight lead type and relevant physical dimensions: see Fig.40

TYPE	ØD MAX. (mm)	L ₁ MAX. (mm)	L ₂ MAX. (mm)	Ød (mm)
PR01	2.5	6.5	8.5	0.58 ±0.05
PR02	3.9	10.0	12.0	0.8 ±0.03
				0.58 ±0.05
PR03	5.2	16.7	19.5	0.8 ±0.03
				0.58 ±0.05

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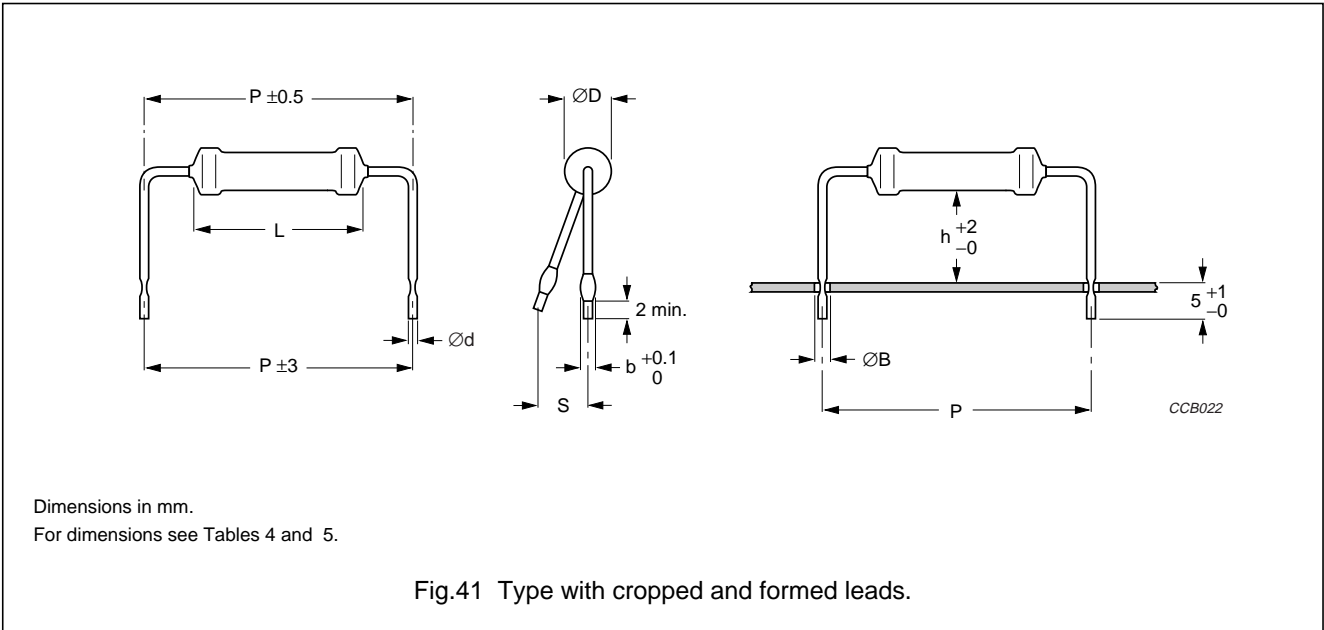
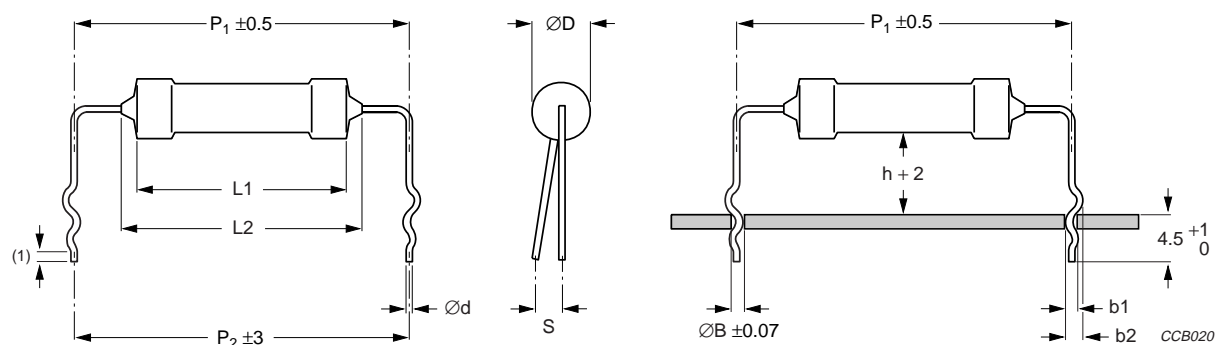


Table 5 Cropped and formed lead type and relevant physical dimensions; see Fig.41

TYPE	LEAD STYLE	Ød (mm)	b (mm)	h (mm)	P (mm)	S MAX. (mm)	ØB MAX. (mm)
PR01	cropped and formed	0.58 ±0.05	1.1	8	17.8	2	1.0
PR02		0.8 ±0.03	1.3	8	17.8	2	1.2
		0.8 ±0.03	1.3	15		3	1.2
		0.58 ±0.05	1.1	8		2	1.0
PR03		0.8 ±0.03	1.3	8	25.4	2	1.2
		0.8 ±0.03	1.3	15		3	1.2
		0.58 ±0.05	1.1	8		2	1.0

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Dimensions in mm.

For dimensions see Tables 4 and 6.

(1) $\varnothing 0.8$ to 1.4 or $\varnothing 0.6$ to 1.6.

Fig.42 Type with double kink.

Table 6 Double kink lead type and relevant physical dimensions; see Fig.42

TYPE	LEAD STYLE	$\varnothing d$ (mm)	b1 (mm)	b2 (mm)	h (mm)	P ₁ (mm)	P ₂ (mm)	S MAX. (mm)	$\varnothing B$ (mm)
PR01	double kink large pitch	0.58 ± 0.05	1.10 $+0.25/-0.20$	1.45 $+0.25/-0.20$	8	17.8	17.8	2	0.8
	double kink small pitch	0.58 ± 0.05	1.10 $+0.25/-0.20$	1.45 $+0.25/-0.20$	8	12.5	12.5	2	0.8
PR02	double kink large pitch	0.58 ± 0.05	1.10 $+0.25/-0.20$	1.45 $+0.25/-0.20$	8	17.8	17.8	2	0.8
	double kink small pitch	0.8 ± 0.03	1.30 $+0.25/-0.20$	1.65 $+0.25/-0.20$	8	15.0	15.0	2	1.0
PR03	double kink large pitch	0.58 ± 0.05	1.10 $+0.25/-0.20$	1.45 $+0.25/-0.20$	8	25.4	25.4	2	0.8
	double kink small pitch	0.8 ± 0.03	1.30 $+0.25/-0.20$	2.15 $+0.25/-0.20$	8	22.0	20.0	2	1.0

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TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with the schedule of "IEC publication 60115-1", category **LCT/UCT/56** (rated temperature range: **Lower Category Temperature**, **Upper Category Temperature**; damp heat, long term, **56** days). The testing also covers the requirements specified by EIA and EIAJ.

The tests are carried out in accordance with IEC publication 60068, "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and under standard atmospheric conditions according to "IEC 60068-1", subclause 5.3.

Unless otherwise specified the following values apply:

Temperature: 15 °C to 35 °C

Relative humidity: 45% to 75%

Air pressure: 86 kPa to 106 kPa
(860 mbar to 1060 mbar).

In Table 7 the tests and requirements are listed with reference to the relevant clauses of "IEC publications 60115-1 and 60068", a short description of the test procedure is also given. In some instances deviations from the IEC recommendations were necessary for our method of specifying.

All soldering tests are performed with mildly activated flux.

Table 7 Test procedures and requirements

IEC 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
Tests in accordance with the schedule of IEC publication 60115-1				
4.4.1		visual examination		no holes; clean surface; no damage
4.4.2		dimensions (outline)	gauge (mm)	see Tables 4, 5 and 6
4.5		resistance	applied voltage (+0/−10%): R < 10 Ω: 0.1 V 10 Ω ≤ R < 100 Ω: 0.3 V 100 Ω ≤ R < 1 kΩ: 1 V 1 kΩ ≤ R < 10 kΩ: 3 V 10 kΩ ≤ R < 100 kΩ: 10 V 100 kΩ ≤ R < 1 MΩ: 25 V R = 1 MΩ: 50 V	R – R _{nom} : max. ±5%
4.18	Tb	resistance to soldering heat	thermal shock: 3 s; 350 °C; 6 mm from body	ΔR/R max.: ±1% + 0.05 Ω
4.29	45 (Xa)	component solvent resistance	isopropyl alcohol or H ₂ O followed by brushing in accordance with "MIL 202 F"	no visual damage
4.17	Ta	solderability	2 s; 235 °C	good tinning; no damage
4.7		voltage proof on insulation	maximum voltage 500 V (RMS) during 1 minute; metal block method	no breakdown or flashover

Power metal film resistors

PR01/02/03

IEC 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.16	U	robustness of terminations:		
4.16.2	Ua	tensile all samples	load 10 N; 10 s	number of failures: $<1 \times 10^{-6}$
4.16.3	Ub	bending half number of samples	load 5 N; $4 \times 90^\circ$	number of failures: $<1 \times 10^{-6}$
4.16.4	Uc	torsion other half of samples	$3 \times 360^\circ$ in opposite directions	no damage $\Delta R/R$ max.: $\pm 0.5\% + 0.05 \Omega$
4.20	Eb	bump	3×1500 bumps in three directions; 40 g	no damage $\Delta R/R$ max.: $\pm 0.5\% + 0.05 \Omega$
4.22	Fc	vibration	frequency 10 to 500 Hz; displacement 1.5 mm or acceleration 10 g; three directions; total 6 hours (3×2 hours)	no damage $\Delta R/R$ max.: $\pm 0.5\% + 0.05 \Omega$
4.19	14 (Na)	rapid change of temperature	30 minutes at LCT and 30 minutes at UCT; 5 cycles	no visual damage PR01: $\Delta R/R$ max.: $\pm 1\% + 0.05 \Omega$ PR02: $\Delta R/R$ max.: $\pm 1\% + 0.05 \Omega$ PR03: $\Delta R/R$ max.: $\pm 2\% + 0.05 \Omega$
4.23		climatic sequence:		
4.23.3	30 (D)	damp heat (accelerated) 1 st cycle		
4.23.6	30 (D)	damp heat (accelerated) remaining cycles	6 days; 55 °C; 95 to 98% RH	R_{ins} min.: $10^3 M\Omega$ $\Delta R/R$ max.: $\pm 3\% + 0.1 \Omega$
4.24.2	3 (Ca)	damp heat (steady state) (IEC)	56 days; 40 °C; 90 to 95% RH; loaded with $0.01 P_n$ (IEC steps: 4 to 100 V)	R_{ins} min.: 1000 M Ω $\Delta R/R$ max.: $\pm 3\% + 0.1 \Omega$
4.25.1		endurance (at 70 °C)	1000 hours; loaded with P_n or V_{max} ; 1.5 hours on and 0.5 hours off	$\Delta R/R$ max.: $\pm 5\% + 0.1 \Omega$
4.8.4.2		temperature coefficient	at 20/LCT/20 °C and 20/UCT/20 °C ($TC \times 10^{-6}/K$)	$\leq \pm 250$
Other tests in accordance with IEC 60115 clauses and IEC 60068 test method				
4.17	20 (Tb)	solderability (after ageing)	8 hours steam or 16 hours 155 °C; leads immersed 6 mm for 2 ± 0.5 s in a solder bath at 235 ± 5 °C	good tinning ($\geq 95\%$ covered); no damage
4.6.1.1		insulation resistance	maximum voltage (DC) after 1 minute; metal block method	R_{ins} min.: $10^4 M\Omega$
see 2 nd amendment to IEC 60015-1, Jan. '87		pulse load		see Figs 5, 6, 7, 8, 9 and 10